PRESSURE CONNECTIONS CORP.

Your Quality Connection



Cushion Clamps

For Hose, Tubing, and Piping





Our trained Quality Assurance Personnel follow a rigid inspection program to ensure that our fittings meet or surpass the strictest requirements of SAE.



We design our products to the strictest requirements of SAE, and improve our designs as we solve problems or reflect the latest changes in SAE design. We can also design custom fittings to fit your needs.









Our Glastonbury Southern Gage trained personnel use only certified instrumentation and equipment in the quality process giving you leak free performance.



All equipment is calibrated at regularly scheduled intervals. Records and instrument serial numbers are kept on file to guarantee the accuracy of every inspection.



"The Corrective Preventive Action program you've setup at Pressure Connections is top notch. It is one of the best I've seen."

ISO 9001:2000 Audit ISO Auditor W.J. Davis Quality Assurance Systems Inc.

Coordinate Measuring Machine (CMM)



Only a CMM can verify that an OFS groove is manufactured to exact SAE J1453 specifications. We use a state-of-the-art CMM to measure the latest OFS "dovetail" and standard OFS groove designs.

"How can an OFS fitting leak?"

The Answer: Grooves that are too small or too large don't apply the correct pressure on the O-ring to seal properly.





Quality Assurance Points

Coordinate Measuring Machine - CMM

Male O-Ring Face Seal Groove Diameters: The CMM is the only way to identify and discard out of spec OFS grooves that will not give the correct Fill & Squeeze (1) for the O-ring to seal properly.

Internal Flares like Female JIC and Female JIC Swivel: The CMM enables us to identify and discard parts that have incorrect sealing angles.

Female O-Ring Boss Counter Bore Angles: The CMM identifies and discards the angles that will not give the proper *Fill & Squeeze* (1) of the O-ring for a proper seal.

Optical Comparator

The QUADRA-CHEK 2000 is used to identify and discard out of spec JIC nose diameters and 37° angles.

Male JIC Nose Diameters: We discard small diameters that will distort the sealing surface and prevent a proper seal.

Male JIC 37° Angles: We reject the sealing angles that won't seal properly.

Fixed Pitch Glastonbury Southern Gage Thread Gauges

Third-Party Calibration on a regular, computer-scheduled basis.

Long-Form Certifications for each newly purchased gauge & recalibration.

No-Go Gauges: No-Go gauges enable us to identify parts that have insufficient thread material. Insufficient threaded parts cannot reliably handle the PSI ratings set forth by SAE.

Go Gauges: Go gauges enable us to inspect and eliminate parts that would be difficult to install properly.

L1 / L2 Gauges: These gauges allow us to examine and discard male pipe threads that can bottom out and cause a spiral leak path.

6-Step Gauges: The 6-Step guage facilitates inspecting and discarding parts that have flat threads that will not seal.

Calipers: Calipers assist in inspecting & discarding incorrect male O-ring diameters that can allow an improper *Fill & Squeeze* (1) or percentage of rubber in the hole.

Pressure Test Stand • Rockwell Hardness Tester • Profilometer

Profilometer - Electronically Measures Surface Finish or Smoothness

Male and Female JIC Flare, Female OFS Flat-Face, Female O-Ring Boss, and 30° chamfers.

Rockwell Hardness Tester

Tests the hardness of the steel to ensure tensile strength, which is needed to keep the connection tight.

Pressure Test Stand

Verifies burst pressure ratings.



To **Guarantee the Accuracy** of each inspection, all gauges and equipment are regularly calibrated to the strictest of ISO 9001:2008 specifications.

Our **Quality Assurance Lab** gauges and tests the parts both before and after they are plated. This ensures uniformity in the plating process. Finally, our shipping department carefully packages your order, to avoid thread damage in transit.

Should a problem arise, we will put in place a *Preventive Action* to resolve the problem. Our Quality Manager will solve it quickly, even if that means flying out to you or your customer. We won't just tell you to ship the parts back and try another batch.

Your Quality Connection



Pressure Connections Corp.

Your Quality Connection

Pressure Connections has been in business since 1981 and is a certified ISO 9001:2008 Registered firm. We are dedicated to long-term customer relationships through **Our Business Philosophy**, **Our Vision**, and **Our Mission**.



Mission

To ship every order every day with quality parts and quality packaging; right parts, on time, every time.



Vision

To provide our customers with the highest value from excellent service, superior quality, and a competitive price.

We Support Urban Ministry

You support responsible urban ministries with every purchase from Pressure Connections, including Urban Concern, and Youth for Christ - City Life Center. Check them out on the web at **www.urbanconcern.org** and **www.coyfc.org**.

1-Year Warranty

PCC warrants to the customer that the equipment and parts (excluding wear parts) will be free from defects in material and workmanship under normal use and service for a period of three hundred sixty-five (365) days after delivery to customer, or 2,000 hours of normal use. Any warranty claims not submitted in writing by customer to PCC within the applicable warranty period and within thirty (30) days of discovery of defect will be deemed waived. The obligation of PCC shall be limited to the repair or replacement ex works facility designated by PCC (excluding shipping costs, to be paid by customer), of the equipment or such parts which PCC determines were defective in material or workmanship under normal storage, use and service. This warranty applies only to new equipment and parts and expressly excludes wear parts. This warranty shall not apply to items manufactured by others attached to or incorporated in the equipment and/or parts, or to which the equipment and/or parts are attached or incorporated, and customer's recourse for defects in such equipment and/or parts of others shall be exclusively against the manufacturer of the equipment and/or parts under the terms of the PCC's warranty. This limited warranty does not apply to failures or defects of the equipment components, and/or parts (including wear parts) due to ordinary wear and tear, neglect (including but not limited to improper maintenance and storage), accident, improper installation or operation, or modification not authorized in writing by PCC (including but not limited to use of unauthorized parts or attachments). Any alteration or modification of the equipment or parts, or attaching of any parts or equipment not manufactured by PCC or not intended to be attached to the equipment or parts, or maintenance, use or operation of the equipment or parts contrary to PCC's or the manufacturer's instructions, shall at PCC's election void this warranty. This limited warranty shall extend only to the customer and is not assignable. The exclusive remedy of customer under this warranty or otherwise in connection with the equipment and for parts, shall be repair or replacement of the equipment and/or parts in accordance with this paragraph, PCC's sole and absolute discretion

From Page 37: Section 7



Quality Assurance Department

We will provide a Certificate of Conformance upon request. We are confident that our Quality Assurance program and personnel will be able to satisfy any quality concerns you or your customers may have.

Furthermore, we have established a Performance Team to handle written customer evaluations of our overall performance. This team is ready to respond to customer quality and service issues.

Certified ISO 9000



We are a certified ISO 9001:2008 Registered firm. Our Quality
Assurance program is able to provide high quality fittings and
service according to ISO 9000 principles. All of the

documentation needed to satisfy your quality system requirements is on hand. At your request we will provide a Corrective Action Report and Evaluation. We also have Initial Sample Inspection, In-Process, and Final Inspection Reports.

We strive to provide you with the best value.

Our Business Philosophy and personal convictions
drive our commitment to excellence. We guarantee that

you will be completely satisfied with the quality of our product(s). With an industry low PPM, our products are leak-free guaranteed and our excellent service makes us easy to do business with.

Frequently Asked Questions

Need to Return Parts?

Just call and ask for a Returned Goods Authorization (RGA) form. We ask that the parts be securely packaged as they'll need to be in original condition upon our inspection.

A credit will be issued toward your next order minus a 20% processing and restocking fee. We cannot fulfill return requests for damaged items, special orders, unusually high demand orders, Price On Request (POR) orders, items purchased over one year, or items not originally purchased from us. Also, we are not able to accept returns larger than 5% of your total sales.

Need Parts Urgently?

We ship all orders received by 4:30 pm E.S.T. the same day. All orders ship F.O.B. (Freight on Board) Columbus, OH & Houston, TX

No Time to Compare Prices?

We'll compare our prices with your other source for you. Before placing your next order with someone else, fax it to us. We'll compare prices, check stock, and fax it back ASAP to show you the difference.

Need A Special Fitting?

We are competitive on special steel adapters. Our Engineering Department can design fittings to meet your needs. Special Order and Made to Order (MTO) runs have a 10% over-run or under-run variance, which is standard in manufacturing. The invoice will be adjusted accordingly.

Have A Shipment Problem?

Call, Fax, or Email us and we'll ship your replacement parts the very same day. If you need to return parts, we'll issue an RGA to make sure you receive a credit for the parts and reimburse you for the return shipping costs. We ask that all claims be made within 5 (FIVE) days of the receipt of the material.

Need to Cancel an Order?

All we ask is that you put it in writing. Special orders, unusually high demand orders, volume priced orders, Made to Order (MTO) and Price on Request (POR) orders are considered non-cancelable, but don't worry, we'll notify you in writing before we accept an order for a non-cancelable part.

Ordering Process

Use Your Own Part Numbers

To assist our customers we show the following in our Catalogs and Website.

- Pictures / Drawings
- Reference Numbers
- Crossover Charts

If you need assistance we're here to help so please call us for any inquiries regarding vour order.

Descriptions, pictures, and crossover numbers are for reference only. We'll be glad to provide detailed information upon request. Pressure Connections cannot be held responsible for typographical or pictorial errors.

Pressure Connections Reserves the Right to Update Information Without Notice. Images of Parts are Shown in Callout Order.

Simplified Ordering Process

Save time by ordering from us

- Large Inventory
- Use Your Own Part Numbers
- Same Day Shipping
- Trained and Certified Team
- Live Person Answering the Phone
- 24-Hour Fax and Email

(Business Hours: 8:00 am - 6:00 pm EST. M-F)

Discounted Terms

Our terms are 1/2% 10 / Net 30 Days. Invoices are dated the day your parts are shipped. Remember, discounts apply to 'product only' for non-C.O.D. shipments.

We're Easy to do Business With!

Index - Cushion Clamps For Hose, Tubing, and Piping

Clamps

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NOTICE: Add "CC-" Prefix for All Part Numbers



Featured Products

Cush-A-Claw®

Cush-A-Claw® grabs on to your Tube, Pipe, or Hose and holds it in place. The unique one piece patent pending design allows for quick, simple, and easy installation. It will not rust because it's molded from the same choice TPE material of some of our other products that you've come to know and trust. Available for surface mount, or strut mount.

Cush-A-Clamp®

Cush-A-Clamp[®] is a channel mounted clamping system that is ideal for multiple line runs. It absorbs shock and vibration, reducing unwanted noise and it prevents galvanic corrosion.

Cush-A-Nator®

The **Cush-A-Nator**® is the newest breakthrough in cushioned clamping. It offers the user with an option for the highest temperature range of any cushion clamp on the market -65°F to 340°F (-53°C to 170°C), or just the advanced features of the superior new design.

The new **Cush-A-Nator**® features a "thumb drive" tab that simplifies installation. It is also a perfect solution for retrofit since the clamp can be installed on a pipe that is already resting on the channel support.

Beta Hydraulic Clamps®

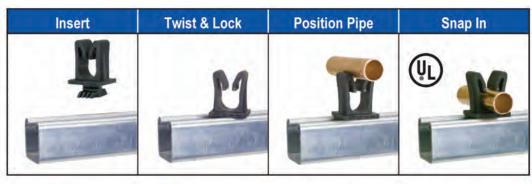
Beta Hydraulic Clamps® are ideal for clamping hose, tubing, and piping. They are an economical and easy way of securing them in all types of terrestrial, marine, O.E.M. and Industrial applications. Thanks to the advanced features and the breadth and depth of our product offering, Beta Hydraulic Clamps® are used in all areas of industrial, mobile and marine hydraulics, general industrial pipe construction, the field of press technology, instrumentation and control technology and many more.

Hydraulic Cushion

Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers







Mount w/Screw **Position Position Pipe** Snap In Counter-sunk hole allows tightening of Side grooves provide any type of #10 fastener Centering guide

Surface Mounted

The Cush-A-Claw Grabs on to your Tube, Pipe, or Hose and holds it in place. The unique one piece patent pending design allows for quick, simple, and easy installation. It will not rust because it's molded from the same choice TPE Material of some of our other products that you've come to know and trust.

- · Easy Snap-in Installation of Tube, Pipe, or Hose
- Sure Grip Strut Base easily rotates into strut
- Will not Rust
- Non Conducting
- Saves Time and Money
- Temp Range: -50° to 275° F
- Works Great Indoors or Outdoors
- Six Sizes of Tube and Three Sizes of EMT
- Designed for Light Duty Loads and Applications
- Prevents Galvanic Corrosion of Dissimilar Metals
- · An Excellent Alternative to Steel, Stainless Steel, or Galvanized Clamps.

C	D. Tube	Size	1	EM	TS Condi	uit Siz	es
Strut	Surface	Size		Strut	Surface	S	ize
Mount Part #	Mount Part #.	O.D.	ln.	Mount Part#	Mount Part #.	O.D.	ln.
CL-04	CLS-04	1/4"	0.250	EMT-1/2	EMTS-1/2	1/2"	0.706
CL-06	CLS-06	3/8"	0.375	EMT-3/4	EMTS-3/4	3/4"	0.922
CL-08	CLS-08	1/2"	0.500	EMT-1	EMTS-1	1"	1,163
CL-10	CLS-10	5/8"	0.625		M/	20	
CL-12	CLS-12	3/4"	0.750		11/10	1	
CL-14	CLS-14	7/8"	0.875		Size, Range	-)	
CL-18	CLS-18	11/8"	1.125		Mange		

75 Lbs. Load (safety Factor 3)



Cush-A-Clamp®

Hydraulic Cushion

Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers



Gold Electro-Galvanized Steel

Stainless Steel

CUSH-A-CLAMP® — Channel mounted clamping systems are ideal for multiple line runs, while absorbing shock and vibration, reducing unwanted noise and preventing galvanic corrosion. Cush-A-Clamp® fits any controlled Squeeze standard 1.5/8" wide channel. Shoulder Bolt

Assembly consisting of steel clamp with locknut and thermoplastic elastomer cushion. All parts are marked for easy identification and packaged for small lot or bulk use. When specified, Cush-A-Clamp® assemblies up to 2", are available C individually packaged.

individually packaged.

THE CLAMP — Features a unique shoulder stud which is securely fastened to one clamp half. Steel clamps for tube sizes up to 1-¾s" have the "Controlled Squeeze™" design which

eliminates over-tightening and rotation while a nylon-insert nut assures a positive lock. Clamps are available in steel (with electro-dichromate finish), and stainless steel type 304. (Contact factory for type 316).

THE CUSHION — Made from a thermoplastic elastomer, it's built tough to withstand the effects of most oils, chemicals and industrial cleaning compounds, in temperatures from -50°F to 275°F. Interlock edges and channel locator legs ensure that the cushion remains in place.

INSTALLATION — One man, one tool time savings. Retrofits can be added without disassembly. A patented "Living Hinge" allows the cushion to be spread apart for quick, easy installation on sizes from 1/4" through 1-3/4".

Lo	Loading Values Mounted in Standard 12 Gage Channel.								
Nut Torque	Products	Pullout	Slip (lbs)						
Nut	(in-lbs)	Products	(lbs)	Along	Through				
1/4"	40	004T008 - 022T026	1,000	100	100				
5/16"	60	024T028 - 050N056	2,200	200	200				
3/8"	150	053N050 - 106N114	3,600	600	350				
Load	s are the sa	ame for Stainless Steel	Clamps (E	xample 0	24NS028)				



A patented "Living Hinge" allows the cushion to be spread apart for quick, easy installation.

	Stainless-	Diı	mension "A"		Dim	nensior	ıs (inch	nes)
Steel Part No.	Steel. Part No.	*Copper and Steel Tubing	Copper Water Pipe (Nom.)	Nom. Pipe Size	Α	В	С	D
004T008	004NS008	1/4"	-	-	0.25	0.62	0.27	0.98
006T010	006NS010	3/8"	1/4"	-	0.37	0.82	0.33	1.13
008T012	008NS012	1/2"	3/8"	-	0.50	0.94	0.40	1.34
009N012	009NS012	-	-	1/4"	0.54	0.98	0.43	1.34
010T014	010NS014	5/8"	1/2"	-	0.62	1.06	0.46	1.54
011N014	011NS014	-	-	3/8"	0.67	1.13	0.49	1.54
012T016	012NS016	3/4"	5/8"	-	0.75	1.20	0.52	1.68
014N018	014NS018	-	-	1/2"	0.84	1.29	0.58	1.82
014T018	014NS018	7/8"	3/4"	-	0.87	1.31	0.58	1.82
016T020	016NS020	1"	-	-	1.00	1.44	0.65	1.95
017N022	017NS022	-	-	3/4"	1.05	1.57	0.70	2.08
018T022	018NS022	1- ¹ /8"	1"	-	1.12	1.57	0.70	2.08
020T024	020NS024	1-1/4"	-	-	1.25	1.70	0.77	2.21
021N026	021NS026	-	-	1"	1.31	1.76	0.81	2.34
022T026	022NS026	1-3/8"	1-1/4"	-	1.37	1.82	0.83	2.34
024N028	024NS028	1-1/2"	-	-	1.50	1.95	0.90	2.47
026N030	026NS030	1- ⁵ /8"	1-1/2"	-	1.62	2.07	0.96	2.60
027N032	027NS032	-	-	1-1/4"	1.66	2.17	0.99	2.73
028N032	028NS032	1-3/4"	-	-	1.75	2.2	1.02	2.73
030N034	030NS034	1-7/8"	-	1-1/2"	1.90	2.32	1.09	2.86
032N036	032NS036	2"	-	-	2.00	2.45	1.15	3.04
034N040	034NS040	2-1/8"	2"	-	2.12	2.57	1.27	3.23
038N042	038NS042	2-1/4"	-	-	2.37	2.82	1.41	3.67
038N044	038NS044	2-3/8"	-	2"	2.37	2.82	1.41	3.67
040N046	040NS046	2-1/2"	-	-	2.50	2.94	1.46	3.79
042N048	042NS048	2-5/8"	2-1/2"	-	2.62	3.07	1.53	3.92
046N052	046NS052	2-7/8"	-	2-1/2"	2.87	3.32	1.66	4.17
050N054	050NS054	3"	-	-	3.00	3.57	1.78	4.42
050N056	050NS056	3-1/8"	3"	-	3.12	3.57	1.78	4.42
053N060	053NS060	3-5/16"	-	-	3.31	3.96	1.90	4.75
056N062	056NS062	3-1/2"	-	3"	3.50	3.95	1.97	4.79
058N064	058NS064	3-5/8"	3-1/2"	-	3.62	4.20	2.03	5.11
064N072	064NS072	4"	-	3-1/2"	4.00	4.45	2.28	5.11
066N074	066NS074	4-1/8"	4"	-	4.12	4.57	2.34	5.54
069N076	069NS076	4-5/16"	-	-	4.34	4.96	2.40	5.84
072N080	072NS080	4-1/2"	-	4"	4.50	4.95	2.53	5.92
082N090	082NS090	5-1/8"	5"	-	5.12	5.57	2.84	6.54
089N096	089NS096	-	-	5"	5.56	6.01	3.06	6.92
096N106	096NS106	6"	-	-	6.00	6.57	3.34	7.54
098N106	098NS106	6-1/8"	6"	-	6.12	6.57	3.34	7.54
106N114	106NS114	-	-	6"	6.62	7.07	3.59	8.23
*T	ube O.D. is Cu	shion I.D.; D	esign load defle	ction data	a availat	ole on re	quest.	

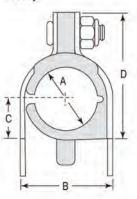
Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

A NEW BREAKTHROUGH IN CUSHIONED CLAMPING



The Cush-A-Nator® cushion is manufactured in the United States and made from a new incredibly durable thermoplastic rubber that resists high heat and provides longer life against vibration fatigue. The Cush-A-Nator is made from a proprietary thermoplastic vulcanized material cross-linked with high performance rubber and thermoplastic elastomers, which produces the highest operating temperature range in the industry.



Patent Pending

The Cush-A-Nator® is designed to provide the user with a choice of the highest heat range resistance of any cushion on the market or simply the advanced features of a superior design. The Cush-A-Nator® is designed and manufactured in Michigan.







A Thumb Drive

The Cush-A-Nator® has the exclusive "Thumb Drive" that provides the installer a gripping point to easily open the cushion with the help of leverage tabs and a living hinge. Easy and effortlessly to install.

B Self-Alignment

Cushion can be opened and placed over the pipe or tube and rotated into place while on the channel and automatically aligned with the channel opening ready for clamping.

Installation examples shown on page 11

C Pressure Control

The Cush-A-Nator® cushion has a built in squeeze control as part of the cushion design. The side opening and the squeeze control tab provides evenly distributed pressure around the tube or pipe.

Complete Clamping Unit

The Cush-A-Nator® is the only strut mounted cushion that is mechanically connected to the supporting steel clamp because the bolt passes through the squeeze control tab forming the single unit connection. This design helps prevent the cushion from excess vibration by being attached directly to the clamp.

Cush-A-Nator®

Hydraulic Cushion

Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers



Cush-A-Nator® "Cool Blue" has service temperatures of -65°F to 340°F (-53°C to 170°C).



Cush-A-Nator® standard has an operating range of -50°F to 275°F (-45°C to 135°C).

	Cush-A-Nator® "Cool Blue" - Tube									
	Part No.	2431171114	O.D. Tube			ns (inch	es)			
Steel	SS304 SS316		Size	Α	В	С	D			
HT04	HT04SS	HT04S6	1/4"	0.25	0.62	0.27	0.98			
HT06	HT06SS	HT06S6	3/8"	0.37	0.82	0.33	1.13			
HT08	HT08SS	HT08S6	1/2"	0.50	0.94	0.40	1.34			
HT10	HT10SS	HT10S6	⁵ /8"	0.62	1.06	0.46	1.54			
HT12	HT12SS	HT12S6	3/4"	0.75	1.20	0.52	1.68			
HT14	HT14SS	HT14S6	⁷ /8"	0.87	1.31	0.58	1.82			
HT16	HT16SS	HT16S6	1"	1.00	1.44	0.65	1.95			
HT18	HT18SS	HT18S6	1 ¹ / ₈ "	1.12	1.57	0.70	2.08			
HT20	HT20SS	HT20S6	1 ¹ / ₄ "	1.25	1.70	0.77	2.21			
HT22	HT22SS	HT22S6	1 ³ /8"	1.37	1.82	0.83	2.34			
HT24	HT24SS	HT24S6	1 ¹ / ₂ "	1.50	1.95	0.90	2.47			
HT26	HT26SS	HT26S6	1 ⁵ /8"	1.62	2.07	0.96	2.60			
HT28	HT28SS	HT28S6	1 ³ / ₄ "	1.75	2.20	1.02	2.73			
HT30	HT30SS	HT30S6	1 ⁷ /8"	1.87	2.32	1.09	2.86			
HT32	HT32SS	HT32S6	2"	2.00	2.45	1.15	3.04			
HT34	HT34SS	HT34S6	2 ¹ / ₈ "	2.12	2.57	1.27	3.23			
HT36	HT36SS	HT36S6	21/4"	2.25	2.82	1.41	3.67			
HT38	HT38SS	HT38S6	23/8"	2.37	2.82	1.41	3.67			
HT40	HT40SS	HT40S6	21/2"	2.50	2.94	1.46	3.79			
HT42	HT42SS	HT42S6	2 ⁵ / ₈ "	2.62	3.07	1.53	3.92			
HT46	HT46SS	HT46S6	2 ⁷ /8"	2.87	3.32	1.66	4.17			
HT48	HT48SS	HT48S6	3"	3.00	3.57	1.78	4.42			
HT50	HT50SS	HT50S6	31/8"	3.12	3.57	1.78	4.42			
HT56	HT56SS	HT56S6	31/2"	3.50	3.95	1.97	4.79			
HT64	HT64SS	HT64S6	4"	4.00	4.45	2.28	5.11			
HT66	HT66SS	HT66S6	4 ¹ / ₈ "	4.12	4.57	2.34	5.54			
HT72	HT72SS	HT72S6	4 ¹ / ₂ "	4.50	4.95	2.53	5.92			

	Cush-A-Nator® Standard - Tube									
	Part No.		O.D. Tube	Din	nensior	ns (inch	ies)			
Steel	SS304	SS316	Size	Α	В	С	D			
CN04	CN04SS	CN04S6	1/4"	0.25	0.62	0.27	0.98			
CN06	CN06SS	CN06S6	3/8"	0.37	0.82	0.33	1.13			
CN08	CN08SS	CN08S6	1/2"	0.50	0.94	0.40	1.34			
CN10	CN10SS	CN10S6	5/8"	0.62	1.06	0.46	1.54			
CN12	CN12SS	CN12S6	3/4"	0.75	1.20	0.52	1.68			
CN14	CN14SS	CN14S6	⁷ /8"	0.87	1.31	0.58	1.82			
CN16	CN16SS	CN16S6	1"	1.00	1.44	0.65	1.95			
CN18	CN18SS	CN18S6	1 ¹ / ₈ "	1.12	1.57	0.70	2.08			
CN20	CN20SS	CN20S6	1 ¹ / ₄ "	1.25	1.70	0.77	2.21			
CN22	CN22SS	CN22S6	1 ³ /8"	1.37	1.82	0.83	2.34			
CN24	CN24SS	CN24S6	1 ¹ / ₂ "	1.50	1.95	0.90	2.47			
CN26	CN26SS	CN26S6	1 ⁵ /8"	1.62	2.07	0.96	2.60			
CN28	CN28SS	CN28S6	13/4"	1.75	2.20	1.02	2.73			
CN30	CN30SS	CN30S6	1 ⁷ /8"	1.87	2.32	1.09	2.86			
CN32	CN32SS	CN32S6	2"	2.00	2.45	1.15	3.04			
CN34	CN34SS	CN34S6	21/8"	2.12	2.57	1.27	3.23			
CN36	CN36SS	CN36S6	21/4"	2.25	2.82	1.41	3.67			
CN38	CN38SS	CN38S6	23/8"	2.37	2.82	1.41	3.67			
CN40	CN40SS	CN40S6	21/2"	2.50	2.94	1.46	3.79			
CN42	CN42SS	CN42S6	2 ⁵ /8"	2.62	3.07	1.53	3.92			
CN46	CN46SS	CN46S6	2 ⁷ /8"	2.87	3.32	1.66	4.17			
CN48	CN48SS	CN48S6	3"	3.00	3.57	1.78	4.42			
CN50	CN50SS	CN50S6	31/8"	3.12	3.57	1.78	4.42			
CN56	CN56SS	CN56S6	31/2"	3.50	3.95	1.97	4.79			
CN64	CN64SS	CN64S6	4"	4.00	4.45	2.28	5.11			
CN66	CN66SS	CN66S6	4 ¹ / ₈ "	4.12	4.57	2.34	5.54			
CN72	CN72SS	CN72S6	4 ¹ / ₂ "	4.50	4.95	2.53	5.92			

	(Cush-A-Na	tor® "Cool Bl	ue" - Pi	pe		
	Part No.		Pipe	Dimensions (inc			es)
Steel	SS304	SS316	Size	Α	В	С	D
HT14P	HT14PSS	HT14PS6	1/2"	0.840	1.29	0.58	1.82
HT17P	HT17PSS	HT17PS6	3/4"	1.050	1.57	0.70	2.08
HT21P	HT21PSS	HT21PS6	1"	1.315	1.76	0.81	2.34
HT30P	HT30PSS	HT30PS6	1 ¹ / ₂ "	1.900	2.32	1.09	2.86
HT38P	HT38PSS	HT38PS6	2"	2.375	2.82	1.41	3.67
HT46P	HT46PSS	HT46PS6	21/2"	2.875	3.32	1.66	4.17
HT56P	HT56PSS	HT56PS6	3"	3.500	3.95	1.97	4.79
HT64P	HT64PSS	HT64PS6	31/2"	4.000	4.45	2.28	5.11
HT72P	HT72PSS	HT72PS6	4"	4.500	4.95	2.53	5.92

	Cush-A-Nator® Standard - Pipe									
	Part No.			Pipe	Din	ıs (inch	ies)			
	Steel	SS304	SS316	Size	Α	В	С	D		
Γ	CN14P	CN14PSS	CN14PS6	1/2"	0.840	1.29	0.58	1.82		
ſ	CN17P	CN17PSS	CN17PS6	3/4"	1.050	1.57	0.70	2.08		
	CN21P	CN21PSS	CN21PS6	1"	1.315	1.76	0.81	2.34		
ſ	CN30P	CN30PSS	CN30PS6	1 ¹ / ₂ "	1.900	2.32	1.09	2.86		
	CN38P	CN38PSS	CN38PS6	2"	2.375	2.82	1.41	3.67		
	CN46P	CN46PSS	CN46PS6	21/2"	2.875	3.32	1.66	4.17		
Γ	CN56P	CN56PSS	CN56PS6	3"	3.500	3.95	1.97	4.79		
	CN64P	CN64PSS	CN64PS6	31/2"	4.000	4.45	2.28	5.11		
	CN72P	CN72PSS	CN72PS6	4"	4.500	4.95	2.53	5.92		

Contact Factory for Additional Sizes

Contact Factory for Additional Sizes

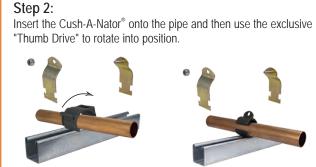
Hydraulic Cushion

Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

Cush-A-Nator® - New Installations







Cush-A-Nator® - Retrofit / Replacement Applications

A key feature of the Cush-A-Nator® is this ability to place the cushion and rotate into position. *Perfect for retrofit applications!*

Retrofit - The Common Problem

Replacing a cush-a-clamp within a long pipe run poses a problem. Clamps before and after the one to be replaced prohibit the pipe from being raised so that the new cushion can be installed correctly. All to often a work-around is used which compromises the connection.

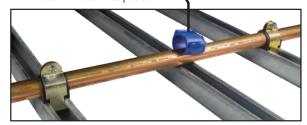
Retrofit - The Perfect Solution

Step 1: Remove Bad Cushion.

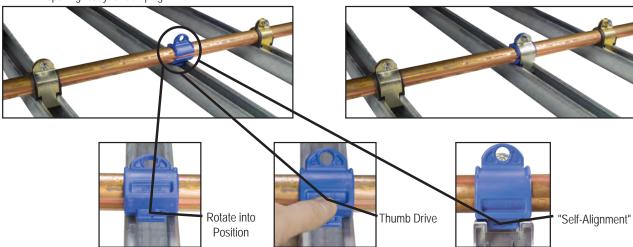


Step 3: Rotated into place while on the channel and the Self-Alignment tab automatically aligns with the channel opening ready for clamping.

Step 2: The Cush-A-Nator can be installed without raising the pipe. The unique "Thumb Drive" allows you to rotate the Cush-A-Nator into position.



Step 3: Add Pipe Clamps and tighten the assembly.



Overview

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers



Beta Clamps are ideal for clamping pipe, tube, hose, and electric cables. They are an economical and easy way of securing them in all types of terrestrial, marine, O.E.M. and Industrial applications. Thanks to the advanced features and the breadth and depth of our product offering, Beta Clamps are used in all areas of industrial, mobile and marine hydraulics, general industrial pipe construction, the field of press technology, instrumentation and control technology and many more.

- Beta Clamps offer shock-absorption, vibration dampening and noise reducing properties.
- Beta Clamps feature a practical and economical design which make for quick, easy pipe installation and layout.
- Using weldable plates, it's easy to anchor the clamps to machinery and steel work.
- Fast, safe, economic installation and service in piping system.
- Upper and lower clamp half are identical.
- Ribs in clamp bore are designed to absorb shock and vibration in the direction of the tube axis.
- Due to their design the clamps can be easily cleaned.

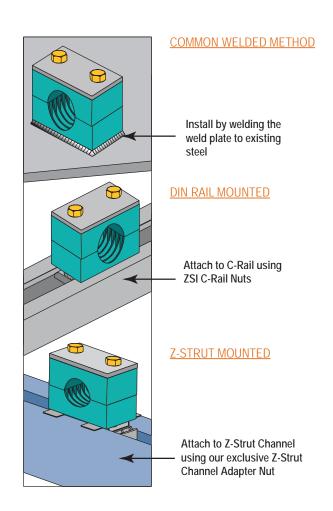
CLAMP BODY

- Standard Polypropylene (Green Color)
 -22°F to 194°F (-30°C to +90°C)
- Aluminum is available for use in high heat applications

CLAMP COMPONENTS – The other metallic components of the clamps are manufactured in:

- Lower and upper plates: steel, stainless steel type 304
- Screw bolts: steel, S40C, stainless steel type 304
- Other metallic on request.

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Overview Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

BETA STANDARD (Pages 14-15)



· For standard hydraulics and systems with less than 1500

PSI without dynamic loads

- Polypropylene cushion
- Steel components

BETA HEAVY (Pages 18-19)

- For systems with greater than 1500 PSI operating pressure, operations with pressure surges, and applications with wide temperature fluctuations.
- Absorbs high levels of shock. noise, and vibration
- Polypropylene cushion & steel components

BETA TWIN (Pages 20-21)



- For standard hydraulics, general pipe construction and electrical cables
- Polypropylene cushion
- Steel components

BETA SMOOTHIE (Pages 22)



- Reduces wear on hose connection caused by vibration and surge.
- · Chamfered and smooth core protects hose cover and extends hose life.
- Uses Beta Standard hardware
- Polypropylene cushion
- Steel components

BETA SMOOTHIE TWIN (Pages 23)



- Reduces wear on hose connection caused by vibration and surge.
- Chamfered and smooth core protects hose cover and extends hose life.
- Uses Beta Twin hardware
- Polypropylene cushion
- Steel components

BETA SPECIAL METALS (Pages 14, 18) (ALUMINUM, STAINLESS STEEL)



- Aluminum cushions with steel components are used in high heat applications up to 500°F
- Stainless steel clamp hardware with polypropylene cushion are used in applications where external corrosion is a concern.

BETA RUBBER INSERTS (Pages 24-25)



- Available in standard and heavy
- One cushion block provides flexible size range of cushioning.
- Smooth bore core can be used on hose, or for vibration reduction

BETA ADAPTER (Page 16-17)

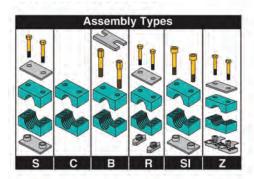


- Allows a clamping junction to be inserted into hydraulic
- · The adapter body is offered in two sizes for use with the Z-Clamp adapter inserts.

Standard Series

Cushion Clamps

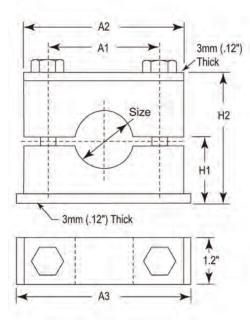
NOTICE: Add "CC-" Prefix for All Part Numbers



BETA STANDARD SERIES

- · Cushions are Polypropylene (Green Color)
- Recommended for systems with less than 1500 PSI without dynamic loads.
- Use for standard hydraulics, general pipe construction, electrical cables, and general duty piping applications subject to moderate levels of shock and vibration.
- · Aluminum cushions and are used in higher heat applications up to 500 Degrees.

INSTALLATION - Refer to Pages 28-29





Polypropylene Cushion



Steel w/ Aluminum Cushion

	Part	Tube	Pipe	Metric	Di	mensi	ons - i	nch (m	im)	
Group	No.*	Size	Size	Size	A1	A2	A3	H1	H2	Bolt
	S1004	1/4" (0.250)		-						
	S1006	3/8"(0.375)	-	-					-	5.50
C4	SM1006	-	-	6mm	0.78	1.34	1.41	0.62	1.25	1/4"-
S1	S1007		1/8" (0.405)		(20) (34)	(20)	(36)	(16)	(32)	20 x
	SM1008			8mm				1		2.1
	SM1012		3.=?	12mm						
	S2008	1/2" (0.500)	+	4						
	S2009	-	1/4" (0.540)	4		ш				
	S2010	5/8" (0.625)	1 1 4 1	4	1.02	1.57	1.65	0.76	1.54	1/4"-
S2	S2011	-	3/8" (0.675)	-	(26)	(40)	(42)	(19.5)	(39)	20 x
	SM2014	-		14mm	(20)		(42)	(18.5)	(29)	13/8"
	SM2015	-	-	15mm	1					
	SM2018	-	-	18mm	0.1					
	S3012	3/4" (0.750)	-	(-)						
	S3014	-	1/2" (0.840)	-	1		2.04 (52)	1 1 2 2 2 2 2		.7.74
62	S3015	7/8" (0.875)		-	1.29	1.96 (50)			1.61	1/4"- 20 x
S3	S3016	1" (1.000)	-	H .	(33)				(41)	11/2"
	SM3020	=	-	20mm						1,12
	SM3025	-	1.79	25mm						
	S4017	-2	3/4" (1.050)	÷	1.57	2.28	2.36	0.94	1.88	1/4"-
S4	S4018	11/8" (1.125)	1-2	14.1	(40)	(58)	2 2 2 3	(24)	(48)	20 x
	SM4030	14	(47)	30mm	(40)	(50)		3241	(40)	13/4"
	S5020	11/4" (1.250)	=	÷			75 2.83	1.25	2.52 (64)	
	S5021	0=7	1" (1.315)	÷	2.04	2.75				1/4"-
S5	S5024	11/2" (1.500)	-	÷	(52)	(70)	(72)			20 x 21/2°
	S5027	-	11/4" (1.660)	÷	(32)	(10)	(12)			
	SM5035		-	35mm						
	S6028	13/4" (1.750)	-	•	2.59	3.38	3.46	1.41	2.83	1/4"-
S6	S6030	-	11/2" (1.900)	÷	(66)	(86)	(88)	100	Cara Cara	20 x
	S6032	2" (2.000)	1 4 4 1	-	(00)	(00)	(00)	(36)	(72)	23/4"
	S7038	9	2" (2.375)	-	-	-				
	S7036	21/4" (2.250)	-	-	3.70	A 75	4.04	2.00	4.05	1/4"-
S7	S7040	21/2" (2.500)	-	-	(94)	4.75	4.81	2.00	1000	20 x
	S7044	23/4" (2.750)	-	-	(94)	(121)	(122)	(51)	(103)	4"
	S7048	3" (3.000)	-	1,21						
	SUFFIX	complete ass	sembly type to embly as show netric) only ava	vn with st	tainless	steel	compor	ents.		
		Comp	onents		Cush	nion		E	xample	9
1	none	St	eel	Poly	propyle	ne (gre	en)	5	3-10048	3
	-AL	St	eel		Alumi	num		S-	1004S-	AL
- 0	-SS	Stainles	ss Steel	Polyr	propyle	ne (gre	en)	S-	1004S-	SS

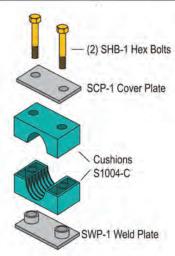
Standard Series

Cushion Clamps | Accessories

NOTICE: Add "CC-" Prefix for All Part Numbers



ORI	DERING EXA	AMPLE
	S1004S	
A	ssembly Inc	ludes
Quantity	Part No.	Description
1 Each	SWP1	Weld Plate
1 Each	SCP1	Cover Plate
2 Each	SHB1	Hex Bolts
1 set	S1004C	Cushions



Adapter Series

Beta-Adapters

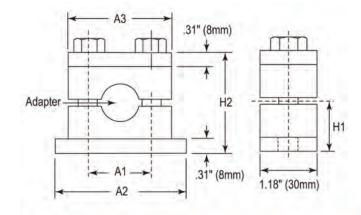
NOTICE: Add "CC-" Prefix for All Part Numbers



The BETA-ADAPTER allows a clamping junction to be inserted into virtually any hydraulic line. The exclusive square bodied junction adapter design can be used with metallic tubing or hydraulic hose ends. It provides a point of union for hydraulic runs which transition from one form of conveyance to another (i.e. hose to tubing). Once inserted into the customized Beta-Adapter clamp body, the junction point is securely clamped fighting the effects of vibration, insuring a leak-free system.

- Beta-Adapter cushions can also be used with rubber inserts.
- Z-Clamp split bushings from Group 1 can be utilized with the basic Beta-Adapter Group 4 cushion.
- · Z-Clamp bushings from Group 2 coincide with Group 5 Beta-Adapter assemblies.
- The split bushings provide extra vibration absorption for delicate clamping surfaces.

INSTALLATION - Refer to Pages 28-29



Group	A1	A2	А3	H1	H2	Hex Bolt
Group 1	45mm	85mm	70mm	32mm	64mm	3/8"-16
H4 BETA	1.77	3.34	2.75	1.25	2.51	x 2-1/4"
Group 2	60mm	100mm	84mm	38mm	76mm	³ /8"-16
H5 BETA	2.36	3.93	3.30	1.49	2.99	x 2- ³ /4"

		Size	Part No.	Part No.
		1/4"	H4MJA1-4-S	H5MJA2-4-S
100		3/8"	H4MJA1-6-S	H5MJA2-6-S
THE THE		1/2"	H4MJA1-8-S	H5MJA2-8-S
	37° JIC	5/8"	H4MJA1-10S	H5MJA2-10S
The same		3/4"	-	H5MJA2-12S
		5/8"		H5MJA2-14S
		1*	-	H5MJA2-16S
		3/8"	H4MJ01-6-S	H5MJO2-6-S
		1/2"	H4MJ01-8-S	H5MJO2-8-S
	O-Ring	5/8"	H4MJO1-10S	H5MJO2-10S
	Face Seal	3/4"	9	H5MJO2-12S
		1*	4	H5MJO2-16S
	Female	1/2"	H4FJA1-8-S	2
65	Junction	3/4"	4	H5FJA2-12S
	Female Pipe	3/8" NPT	H4FJA1-6P-S	H5FJA2-12P-S
	eta Cushions Only (Set of Two)	10	H4JCN-C	H5JCN-C
	-Clamp Split Bushing	and a	HAC-1 (1-1/2" SERIES) CAN BE USED	HAC-2 (2" SERIES) CAN BE USED



Beta-Adapters

NOTICE: Add "CC-" Prefix for All Part Numbers

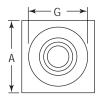
O-RING FACE SEAL

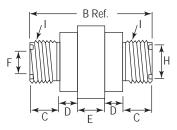


FOR USE with BETA ADAPTERS & Z-CLAMPS

Part	Tube				Din	ensions	– inche	S		
No.	Size	Α	B.	С	D	Е	F.	G	I (Thread)	Н
MJO-1-6	3/8"	1.00"	1.96"	0.43"	0.28"	0.54"	0.26"	0.84"	¹¹ / ₁₆ "-16	0.496"
MJO-1-8	1/2"	1.00"	2.10"	0.50"	0.28"	0.54"	0.38"	0.84"	¹³ /16"-16	0.621"
MJO-1-10	5/8"	1.00"	2.30"	0.60"	0.28"	0.54"	0.48"	0.84"	1"-14	0.748"
MJO-2-6	3/8"	1.50"	2.08"	0.43"	0.34"	0.54"	0.26"	1.20"	¹¹ / ₁₆ "-16	0.496"
MJO-2-8	1/2"	1.50"	2.22"	0.50"	0.34"	0.54"	0.38"	1.20"	¹³ /16"-16	0.621"
MJO-2-10	5/8"	1.50"	2.42"	0.60"	0.34"	0.54"	0.48"	1.20"	1"-14	0.748"
MJO-2-12	3/4"	1.50"	2.52"	0.65"	0.34"	0.54"	0.61"	1.20"	13/16"-12	0.873"
MJO-2-16	1"	1.50"	2.58"	0.68"	0.34"	0.54"	0.81"	1.20"	17/16"-12	1.058"
MJO-3-20	11/4"	2.25"	2.98"	0.68"	0.437"	0.75"	1.02"	2.12"	1 ¹¹ / ₁₆ "-12	1.309"
MJO-3-24	11/2"	2.25"	2.98"	0.68"	0.437"	0.75"	1.26"	2.12"	2"-12	1.621"

- Offered in a wide range of sizes in JIC, NPT, SAE, and ORFS thread configurations.
- Zinc plated to prevent corrosion
- Clamping at the fitting prevents loosening and other vibration related leaks





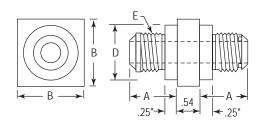
37° FLARE MALE JUNCTION ADAPTER



FOR USE with BETA ADAPTERS & Z-CLAMPS

- Offered in a wide range of sizes in JIC, NPT, SAE, and ORFS thread configurations.
- Zinc plated to prevent corrosion
- · Clamping at the fitting prevents loosening and other vibration related leaks

Part	Tuka Cira	Dime	ensions – Inc	ches	Е
No.	Tube Size	A B		D	(Thread)
		1½" Ser	ries		
MJA-1-4	1/4"	0.76"	1"	0.84"	7/16"-20
MJA-1-6	3/8"	0.76"	1"	0.84"	9/16"-18
MJA-1-8	1/2"	0.87"	1"	0.84"	3/4"-16
MJA-1-10	5/8"	0.96"	1"	0.84"	7/8"-14
		2" Seri	es		
MJA-2-4	1/4"	0.76"	11/2"	1.20"	7/16"-20
MJA-2-6	3/8"	0.76"	11/2"	1.20"	9/16"-18
MJA-2-8	1/2"	0.87"	11/2"	1.20"	3/4"-16
MJA-2-10	5/8"	0.96"	11/2"	1.20"	7/8"-14
MJA-2-12	3/4"	1.07"	11/2"	1.20"	11/16"-12
MJA-2-14	7/8"	1.10"	11/2"	1.20"	1 ³ / ₁₆ "-12
MJA-2-16	1"	1.10"	11/2"	1.20"	1 ⁵ / ₁₆ "-12

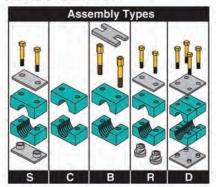


Heavy Series

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

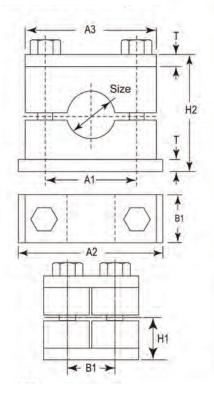
HEAVY SERIES



BETA HEAVY SERIES

- Recommended systems with greater than 1500 PSI operating pressure, operations with pressure surges, and applications with wide temperature fluctuations
- Absorbs high levels of shock, noise, and vibration
- Cushions are polypropylene (Green color) or Aluminum.
- Aluminum cushions and are used in higher heat applications up to 500 Degrees.

INSTALLATION - Refer to Pages 28-29





	Part	Tube	Pipe	/=:	D	imens	ions-ir	rch(mi	n)		Hex	
Group	No.	Size	Size	A1	A2	A3	B1	H1	H2	Т	Bolt	
	H3004	1/4"(0.250)		711								
	H3006	3/8" (0.375)	-									
	H3007	(e)	1/8" (0.405)	223		V V.	10.32		71431		Outcom 5	
НЗ	H3008	1/2" (0.500)	7-1-1	1.29	2.87	2.16 (55)	1.18	0.94	1.88	0.31	3/8"-16 x	
	H3009	2	1/4" (0.540)	(33)	(73)	(55)	(30)	(24)	(40)	(8)	13/4"	
	H3010	5/8" (0.625)	-									
	H3011	-	3/8" (0.675)									
	H4012	3/4" (0.750)			1				1	111		
	H4014	-	1/2 (0.840)				5.00			200		
H4	H4015	7/8" (0.875)		1.77	3.34	2.75	1.18	1.25	2.51	0.31	3/8"-16 x	
	H4016	1" (1.000)	-	(45)	(85)	(70)	(30)	(32)	(64)	(8)	2-1/4"	
	H4017		3/4" (1.050)									
	H5020	11/4" (1.250)										
	H5021	-	1* (1.315)	2.36	3.93	3.30	1.18	1.49	2.99	0.31	3/8"-16 x	
H5	H5024	11/2" (1.500)	-	(60)	(100)	(84)	(30)	(38)	(76)	(8)	2-3/4"	
	H5027	-	11/4" (1.660)				32.0	V	1.20	1-7	4.46	
	H6028	13/4" (1.750)	-									
	H6030	-	11/2" (1.900)							H.Z.		
Н6	H6032	2" (2.000)	-	3.54	5.90	4.52	1.77	2.16	4.33	0.39	1/2"-13 x	
	H6034	21/4" (2.250)		(90)	()150	(115)	(45)	(55)	(110)	(10)	4"	
	H6038	23/8" (2.375)	2" (2.375)					3557	1	1.0/	- 1	
	H6040	21/2 (2.500)	- (2.0,0)									
	H7044	23/4" (2.750)										
	H7046	- (2,100)	21/2"(2.870)								1000	
H7	H7050	3"(3.000)		4.80	7.08	5.98	2.36	2.75	5.51	0.39	5/8"-11x	
	H7056	-	3*(3.500)	(122)	(180)	(152)	(60)	(70)	(140)	(10)	5-1/4"	
	H7057	31/2"(3.500)	- (0.000)									
		072 (0,000)	25 / 15 / 15 / 15	6.61	8.86	8.07	3.15	3.94	7.87	0.59	3/4"-10 x	
H8	H8072	-	4" (4.500)	(168)	(225)	(205)	(80)	(100)	(200)	(15)	71/2"	
	H9089	1 (4)	5* (5.563)	8.07	10.63	9.92	3.54	4.53	9.06	0.59	7/8"-9 x	
H9	H9106	100	6" (6.625)	(221)	(270)	(252)	(90)	(115)	(230)	(15)	8-1/4"	
H10	H10137	5-1	8" (8.625)	10.43 (265)	13.39 (340)	12.60 (320)	4.72 (120)	6.30 (160)	12.60 (320)	0.98 (25)	M30 x300mm	
H11	H11170	14	10" (10.750)	15.55 (395)	20.47 (520)	18.35 (466)	6.30 (160)	9.25 (235)	18.50 (470)	1.18 (30)	M30 x450mm	
P	*		sembly type to shown with sta					04 <u>S-SS</u>	provide	es the c	omplete	
	SUFFIX	Comp	onents		Cus	hion		Example (complete assembly				
	NONE	St	eel	Pol	ypropyl	ene (gre	een)	H-3004S				
	-AL	St	eel		Alum	inum		H-3004S-AL				
	-SS	Stainle	ss Steel	Pol	propyl	ene(gre	een)	H-3004S-SS				

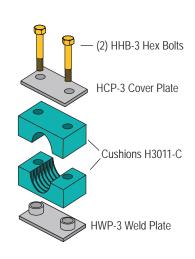
Heavy Series

Cushion Clamps | Accessories

NOTICE: Add "CC-" Prefix for All Part Numbers

HEAVY SERII	ES COVE	R PLATE	HEAVY SERIES	SAFETY	PLATE	C-R (Two required	AIL NUTS per single a	ıssembly)			
	HCP3	Use w/Group H3		HSP3	Use w/Group H3		HRN-3-5	3/8" nut, Use w/ Groups H3-H5			
	HCP4	Use w/Group H4		HSP4	Use w/Group H4			· · · · · · · · · · · · · · · · · · ·			
	HCP5	Use w/Group H5	(a)	HSP5	Use w/Group H5		HRN6	7/1" nut, Use w/			
•	HCP6	Use w/Group H6	211	HSP6	Use w/Group H6			Group H6			
	HCP7	Use w/Group H7		HSP7	Use w/Group H7	1 - 1 7		mounted stacking			
	HCP8	Use w/Group H8		HSP8	Use w/Group H8			vailable on groups H4, and H5			
	HCP9	Use w/Group H9		HSP9	Use w/Group H9		113,	114, and 115			
HEAVY SER			HEAVY SERIES S			C-RAIL					
(Two required p	er single	assembly)	(Two required pe	r single a	ssembly)		J 10 112				
	HHB3	Use w/Group H3		HSB3	Use w/Group H3		HCR-1	39" (1 meter)			
	HHB4	Use w/Group H4		HSB4	Use w/Group H4	A.M.	HCR-2	78" (2 meter)			
	HHB5	Use w/Group H5		HSB5	Use w/Group H5		, 40 mm				
	HHB6	Use w/Group H6		HSB6	Use w/Group H6		13 mm	- -			
The state of the s	HHB7	Use w/Group H7		HSB7	Use w/Group H7						
(at	HHB8	Use w/Group H8		HSB8	Use w/Group H8			4 † 22 mm			
	HHB9	Use w/Group H9		HSB9	Use w/Group H9						
HEAVY SERI	ES WEL	D PLATE	HEAVY SERIES DO	UBLE W	ELD PLATE	HEAVY SERIES D	OUBLE CO	VER PLATE			
	HWP3	Use w/Group H3		HDP3	Use w/Group H3		DCP3	Use w/Group H3			
	HWP4	Use w/Group H4		HDP4	Use w/Group H4		DCP4	Use w/Group H4			
	HWP5	Use w/Group H5		HDP5	Use w/Group H5		DCP5	Use w/Group H5			
	HWP6	Use w/Group H6		HDP6	Use w/Group H6		DCP6	Use w/Group H6			
	HWP7	Use w/Group H7		HDP7	Use w/Group H7		DCP7	Use w/Group H7			
	HWP8	Use w/Group H8									
	HWP9	Use w/Group H9									

OI	RDERING EX	AMPLE										
	H3004S											
Assembly Includes												
Quantity	Quantity Part No. Description											
1 Each	HWP-3	Weld Plate										
1 Each	HCP-3	Cover Plate										
2 Each	HHB-3	Hex Bolts										
1 set	1 set H3011C Cushions											

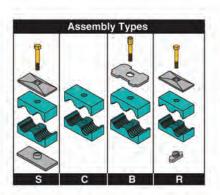


Twin Series

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers





Size Size

H3
H2
A1
A3
A2
30mm (1.2")

BETA CLAMPS TWIN SERIES are ideal for general-duty applications subject to moderate levels of shock and vibration. Cushions in this series are Polypropylene (Green Color).

Call factory for additional sizes and cushion materials

INSTALLATION - Refer to Pages 28-29

Group	Steel	Tube	Pipe			Dimensions	s - inch (mm)		WT/	Hex
Огопр	Part No.	Size	Size	A1	A2	A3	H1	H2	Н3	100	Bolt
	T1004	1/4"			4.00					21	
TI	T1006	3/8"		0.78 (20)	1.45 (37)	1.41 (36)	0.72 (18.5)	1.06 (27)	1.69 (43)	21	1/4"-20 x 13/8
	T1007		1/8"	\=-/	15.7	45.57	Assist.	A=: /	(3-1)	21	
	T2008	1/2"								31	
	T2009		1/4"	1.14	2.16	2.08	0.70	1.02	1.71	31	
T2	T2010	5/8°	- 14	(29)	(55)	(53)	(18)	(26)	(43.5)	31	5/16"-18 x 13/8
	T2011		3/8"	Party.					T-4	31	
	T3012	3/4"	- 3.4							40	
	T3014		1/20	1.41	2.75	2.63	0.92	1.45	2.14	39	F (11 24) 24 2
Т3	T3015	7/8"		(36)	(70)	(67)	(23.5)	(37)	(54.5)	39	5/16"-18 x 13/4
	T3016	1"								38	
	T4017		3/4"	1,77	3.34	3.22	1.02	1.65	2.34	49	
T4	T4018	11/8"		(45)	(85)	(82)	(26)	(42)	(59.5)	49	5∕₁₅"-18 x 2"
	T5020	11/4"		1	1		7 6 7	7		65	
	T5021		12	2.20	4.33	4.17	1.25	2.12	2.81	65	1
T5	T5024	11/2"		(56)	(110)	(106)	(32)	(54)	(71.5)	64	5/16-18 x 2-3/2
	T5027		1974"	100	1				1-4	62	
	*	Note: Add assembl Example: T1004S-	ly type to part r SS provides th	number: e complete as	sembly as sh	own with stair	nless steel cor	nponents.			
1	SUFFIX	Components		Cushi	on			Example			
	none	Steel		Polypropyler	ie (green)			T1004S			
0 [SS	Stainless Steel		Polypropyler	e (green)			T1004S-SS			

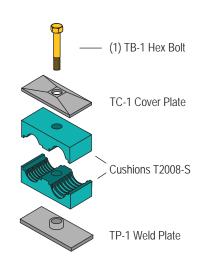
Twin Series

Cushion Clamps | Accessories

NOTICE: Add "CC-" Prefix for All Part Numbers

TWIN SERIE	S COVER	PLATE	TWIN S	SERIES SAFETY	PLATE			
	TC1	Use with Group T1		TSP1	Use with Group T1			
	TC2	Use with Group T2		TSP2	Use with Group T2			
	TC3	Use with Group T3		TSP3	Use with Group T3			
	TC4	Use with Group T4		TSP4	Use with Group T4			
	TC5	Use with Group T5		TSP5	Use with Group T5			
TWIN	HEX BOL	Л		C-RAIL NUT				
	TB1	Use with Group T1		SRN1-6	1/4" Nut,			
	TB2	Use with Group T2		SKIVI-0	Use with Group T1			
The state of the s	TB3	Use with Group T3		TRN2-5	5∕16" Nut,			
	TB4	Use with Group T4		TRN2-5	Use with Group T2 to T5			
	TB5	Use with Group T5						
TWIN ST	ACKING E	BOLT		C-RAIL				
	TSB1	Use with Group T1		SCR1	39" (1 meter)			
	TSB2	Use with Group T2	00	SCR2	78" (2 meter)			
	TSB3	Use with Group T3		28 mm _				
	TSB4	Use with Group T4						
	TSB5	Use with Group T5			11 mm			
					11 mm			
				_	<u> </u>			
TWIN SERI	ES WELD	PLATE		-				
	TP1	Use with Group T1						
	TP2	Use with Group T2						
2 9 0	TP3	Use with Group T3						
	TP4	Use with Group T4						
	TP5	Use with Group T5						

OR	DERING EX	AMPLE									
T2008S											
Assembly Includes											
Quantity Part No. Description											
1 Each	TP1	Weld Plate									
1 Each	TC1	Cover Plate									
1 Each	TB1	Hex Bolts									
1 set	T2008S	Cushions									

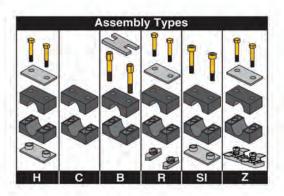


"Smoothie" Series

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

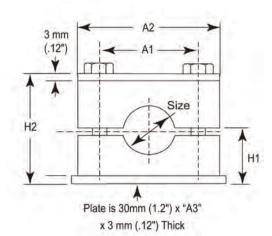




Beta "Smoothie" is ideal for general-duty applications where there is a need to reduce wear on hose connection caused by vibration and surge.

- Chamfered and smooth core protects hose cover and extends the life of the hose
- Uses Standard Beta hardware
- Reduces wear on hose connection caused by vibration and surge

INSTALLATION - Refer to Pages 28-29



	Part	SAE 100R1		Dime	WT/					
Group	No.	Hose Size	A1	A2	А3	H1	H2	100	Bolt	
-00	S2004H	1/4" (0.53)	1.02	1.57	1.65	0.76	1.535	20	12 00 422	
S2	S2006H	3/8" (0.69)	1.02	1.57	1.65	0.76	1.535	20	1/4 - 20 x 13/8	
	S3008H	1/2" (0.81)	1,29	1.96	2.04	0.80	1.61	25	14 00 414	
S3	S3010H	5/8" (0.93)	1.29	1.96	2.04	0.80	1.61	25	1/4 - 20 x 11/2	
S4	S4012H	3/4" (1.10)	1.57	2.28	2.36	0.94	1.88	29	1/4 - 20 x 13/4	
S5	S5016H	1" (1.42)	2.05	2.75	2.83	1.25	2.52	39	1/4 - 20 x 21/2	

Note: For configurations other than "H", Add Assembly type to Part No.

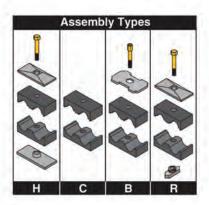
Example: S2004H provides the complete assembly as shown and S2004H-Z provides the "Z" assembly as shown

"Smoothie" Twin Series

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

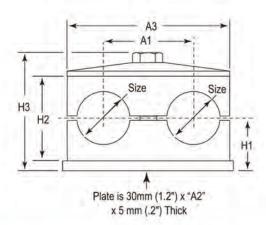




Beta "Smoothie" is ideal for general-duty applications where there is a need to reduce wear on hose connection caused by vibration and surge.

- Chamfered and smooth core protects hose cover and extends the life of the hose
- Uses Standard Beta Twin hardware
- Reduces wear on hose connection caused by vibration and surge

INSTALLATION - Refer to Pages 28-29



2	Part No.	SAE 100R1		D	imension	ıs (Inche	s)		WT/	4.0
Group		Hose Size	A1	A2	A3	H1	H2	НЗ	100	Bolt
	T2004H	1/4" (0.53)	1.14	2.16	2.08	0.70	1.02	1.71	31	E 40 452
T2	T2006H	3/8" (0.69)	1.14	2.16	2.08	0.70	1.02	1.71	31	5/16 - 18 x 13/1
Т3	T3008H	1/2" (0.81)	1.41	2.75	2.63	0.92	1.45	2.14	39	5/16 - 18 x 13/4
	T4010H	5/8" (0.93)	1.77	3.34	3.22	1.02	1.65	2.34	49	E/ 40 0
T4	T4012H	3/4" (1.10)	1.77	3.34	3.22	1.02	1.65	2.34	49	5/16 - 18 x 2
T5	T5016H	1" (1.42)	2.2	4.33	4.17	1.25	2.12	2.81	65	5/16 - 18 x 23/

Note: For configurations other than "H", Add Assembly type to Part No.

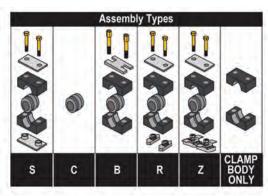
Example: T2004H provides the complete assembly as shown and T2004H-B provides the "B" assembly as shown

Rubber Insert

Standard Series

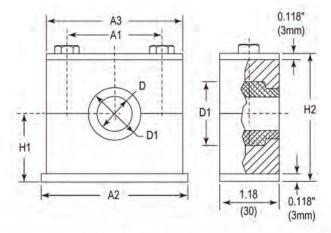
NOTICE: Add "CC-" Prefix for All Part Numbers





- One cushion block provides flexible size range of cushioning.
- . Smooth bore core can be used on hose, or for vibration reduction
- Broad range of metric sizes.
- Maintains center line when used in groups.

INSTALLATION - Refer to Pages 28-29



Group	Part	Bore S	ize Ø D	Tube	Pipe	Nom. Size Hose O.D.			Dimension	ons – inch	nes (mm)			Bolt
Jioup	No.	in	(mm)	O.D.	Size	Min - Max	D	D1	H1	H2	A1	A2	A3	Size
	SM4006RI	0.24	6		+	0.22 - 0.24						7		
	SM4008RI	0.32	8	1/16"	- 20	0.30 - 0.32								
	S4007RI	0.39	10	2	1/8"	0.37 - 0.39								
	SM4012RI	0.47	12		+	0.45 - 0.47		1.22 (31)						
	54008RI	0.50	12.7	1/2"		0.48 - 0.50			0.925 (23.5)		17 Cm. 1	-524		1/4-20
\$4	SM4014RI	0.55	14	-	-01	0.53 - 0.55	1.00 (25.5)			1.85	1.57	(59)	2.24 (57)	X
	SM4015RI	0.59	15	-	10	0.57 - 0.59	(23.0)			(47)	(40)	(59)	(31)	13/4
	S4010RI	0.63	16	5/g"		0.61 - 0.63								
	S4011RI	0.68	17.2	-	3/8"	0.66 -0.68								
	S4012RI	0.75	19	3/4"	1.	0.73 - 0.75								
	S4C	1.7	Clamp	Body Only	(Group S	54)								
	S6014RI	0.79	20	-7-	1/2"	0.77 - 0.79	_				1-7-7	1000		-
	S6015RI	0.87	22	7/8"	8	0.85 - 0.87								
	S6016RI	0.98	25	1"	k	0.96 - 0.98								L.
.,	S6017RI	1.06	26.9	-	3/4"	1.04 - 1.06	1.54	1.81	1.40	2.80	2.60	3.46	3.39	1/4-20
56	SM6028RI	1.10	28	2-	9.1	1.08 - 1.10	(39)	(46)	(35.5)	(71)	(66)	(88)	(86)	2-3/4
	SM6030RI	1.18	30		50	1.16 - 1.18								-
	S6020RI	1.26	32	11/4"	-	1.24 - 1.26								
	S6C		Clamp	Body Only	(Group S	55)								

Note: Add Assembly type to Part No.- Example: SM4006RIS provides the complete assembly as shown

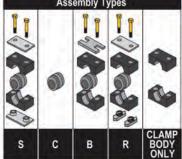
Rubber Insert

Heavy Series

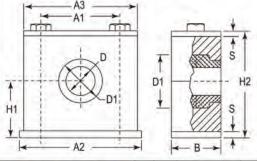
NOTICE: Add "CC-" Prefix for All Part Numbers

- · One block provides flexible size range of cushioning.
- · Smooth bore core for hose, or vibration reduction
- Broad range of metric sizes.
- Maintains center line when used in groups.
- · For high pressure hydraulics and heavy duty operations.
- · Used for intermittent load and high oil speeds.
- Increase size range over standard series.









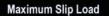
	Part	Bore Ø D	Tube	Pipe	Nom. Size			D	imensio	ns -inc	hes (mr	n)			Bolt
Group	No.	in. (mm)	O.D.	Size	Hose O.D	D	D1	В	H1	H2	A1	A2	A3	S	Size
	HM4006R1	0.24 (6)	- 10		0.22 - 0.24										
	HM4008RI	0.32 (8)	1/16"	24	0.30 - 0.32										
	H4007RI	0.39 (10)	181	1/8"	0.37 - 0.39	1									
	HM4012RI	0.47 (12)	1.0	8.1	0.45 - 0.47										
	H4008RI	0.50 (12.7)	1/2"		0.48 - 0.50	1		1.18	4.00	244	4.77	0.05	0.70	0.00	24.40
H4	HM4014RI	0.55 (14)	1.5411	11.41	0.53 - 0.55	(25.5)	(31.5)		1.22	(62)	1.77	3.35 (85)	2.76 (70)	0.32	3/8 -16>
	HM4015RI	0.59 (15)			0.57 - 0.59	(25.5)	(31.3)	(30)	(31)	(02)	(45)	(00)	(70)	(0)	2-1/4
	H4010RI	0.63 (16)	5/8"	8.1	0.61 - 0.63										
	H4011RI	0.68 (17.2)	3	3/8"	0.66 -0.68	1									
	H4012RI	0.75 (19)	3/4"	11.67	0.73 - 0.75										
	H4C	Clan	np Body C	nly (Grou	p H4)										
	H5014RI	0.79 (20)	1.0	1/2"	0.77 - 0.79			-							
	H5015RI	0.87 (22)	7/8"	4.4	0.85 - 0.87				-			110			200
	H5016RI	0.98 (25)	1"	401	0.96 - 0.98					200	.0			4.5	
	H5017RI	1.06 (26.9)		3/4"	1.04 - 1.06	1.54	1.83 (46.5)	1.18	1.46	2.91	2.36	3.94	3.35	0.32	3/8-16x
H5	HM5028RI	1.10 (28)	100	911	1.08 - 1.10	(39)		(30)	(37)	(74)	(60)	(100)	(85)	(8)	2-3/4
	HM5030RI	1.18 (30)			1.16 - 1.18		100		200		0.559				5.0
	H5020RI	1.26 (32)	11/4"	- 0	1.24 - 1.26										
	H5C	Clan	np Body C	nly (Grou	p H5)										
	H6021RI	1.33 (33.7)		1"	1.31 - 1.33						3.56 (90.5)				
	HM6035RI	1.38 (35)	1.01		1.36 - 1.38	1		7							
	H6024RI	1.50 (38)	11/2"		1.48 - 1.50	1			044	4.21 (107)					
	HM6040RI	1.58 (40)	- 1-1-		1.56 - 1.58		-								
	H6027RI	1.65 (42)	1.00	11/4"	1.63 - 1.65	0.00	0.04						4.50	0.00	16.40
H6	HM6045RI	1.79 (45.5)	F - F - F	- 5-1	1.77 - 1.79	2.56 (65)	2.91 (74)	1.77 (45)	(53.5)			5.51 (140)	4.53 (115)	0.39	1/2-13x 4
	H6030RI	1.89 (48)		11/2"	1.87 - 1.89	(00)	(74)	(40)	(00.0)	(100)	(90.5)	(140)	(115)	(10)	4
	H6032RI	2.01 (51)	2"	200	1.99 - 2.01										
	H6034RI	2.10 (53.4)	21/8"	-	2.08 - 2.10										
	HM6056RI	2.22 (56.4)	(4)	1200	2.2 - 2.22							0.0	141		
	H6C	Clan	np Body C	nly (Grou	p H6)										
	H7038RI	2.36 (60)	1.4	2"	2.34 - 2.36			-							
	HM7065RI	2.56 (65)	9		2.54 - 2.56				14					1.4	
	HM7070RI	2.76 (70)	13	- 60	2.74 - 2.76	3.50	3.86	2.36	2.70	5.39	4.80	7.09	5.98	0.39	5/8-11x
H7	H7046RI	2.87 (73)	I ATT	21/2"	2.85 - 2.87	(89)	(98)	(60)	(68.5)	(137)	(122)	(180)	(152)	(10)	5-1/2
	H7050RI	2.99 (76)	3"	100	2.97 - 2.99		3,50						1	1	100
	H7C	Clan	np Body C	nly (Grou	p H7)										
	HM8083RI	3.27 (83)	100		3.19 - 3.27	200	6.00		0.00	270	2.64	0.00	0.07	0.00	100.00
Н8	H8056RI	3.50 (89)	31/2"	3"	3.43 - 3.50	4.57	5.20	3.15	3.88	T 107 117	6.61	8.86	8.07	0.59	3/4-10x
	H8C	Clan	np Body C	nly (Grou	p H8)	(116)	(132)	(80)	(98.5)	(197)	(168)	(225)	(205)	(15)	7-1/2

Note: Add Assembly type to Part No.- Example: HM4006RIS provides the complete assembly as shown

Technical Data

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers





Max. Pipe Slip indicates that Sliding starts when the specified values (A) are reached.

			Beta Stand	dard Series				
	Hay Hand Balk	Polypro	pylene	Polya	mide	Aluminium		
(DIN)	Hex Head Bolt UNC Thread (Metric ISO)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	
S1 (1)			247 (11)		157 (7)		944 (42)	
S2 (2)			292 (13)		180 (8)	9 (12)	967 (43)	
S3 (3)	1 7 - 1 - 1		315 (14)		360 (16)		1,101 (49)	
S4 (4)	1/4-20 UNC		337 (15)		382 (17)		1,124 (50)	
S5 (5)	(M6)	6 (8)	427 (19)	7 (10)	450 (20)		1,641 (73)	
S6 (6)			450 (20)		562 (25)		2,000 (89)	
S7 (7)			517 (23)		719 (32)			
S8 (8)			585 (26)		787 (35)			

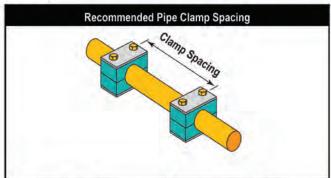
			Beta Heav	y Series				
		Polypr	opylene	Poly	amide	Aluminium		
(DIN) Hex Head Bolt UNC Thread (Metric ISO)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)		
H3 (1)		9 (12)	360 (16)	15 (20)	944 (42)	22 (30)	2,720 (121)	
H4 (2)	³/s-16 (M10)	9 (12)	652 (29)	15 (20)	1044 (45)	22 (30)	3,395 (151)	
H5 (3))		11 (15)	742 (33)	18 (25)	1146 (51)	26 (35)	3,485 (155)	
H6 (4)	7/16-14 (M12)	22 (30)	1843 (82)	30 (40)	2090 (93)	41 (55)	6,609 (295)	
H7 (5)	5/8-11 (M16)	33 (45)	2472 (110)	41 (55)	3551 (158)	86 (120)	7,845 (349)	
H8 (6)	3/4-10 (M20)	59 (80)	3147 (140)	111 (150)	4720 (210)	162 (220)	11,240 (500)	
H9 (7)	7/8-9 (M24)	81 (110)	6300 (280)	148 (200)	7193 (320)	184 (250)	15,871 (706)	
H10 (8)		133 (180)	8992 (400)	258 (350)	10790 (480)	369 (500)	18,996 (845)	
H11 (9)	1-1/8-7 (M30)	148 (200)	26752 (1,190)	273 (370)	27650 (1,250)	369 (500)	40,802 (1,815	
H12 (10)		199 (270)	37767 (1,680)	332 (450)	40465 (1,800)	443 (600)	54,965 (2,445	

Beta Twin Series											
	Hex Head Bolt	Polypro	pylene	Polya	mide						
(DIN)	UNC Thread (Metric ISO)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)	Tightening Torque ft•lb (N•m)	Max. Pipe Slip Ibf (kN)						
T1 (1)	1/4-20 (M6)	4 (5)	202 (09)	4 (5)	202 (09)						
T2 (2)	5/16-18 (M8)	9 (12)	472 (21)	9 (12)	495 (22)						
T3 (3)	5/16-18 (M10)	9 (12)	427 (19)	9 (12)	450 (20)						
T4 (4)	5/16-18 (M12)	9 (12)	607 (27)	9 (12)	652 (29)						
T5 (5)	5/16-18 (M16)	6 (8)	382 (17)	6 (8)	562 (25)						

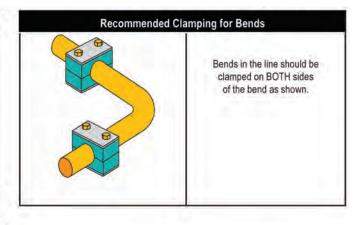
Technical Data

Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers



Pipe OD in (mm)	Spacing ft - in. (m)
0.24" - 0.5" (6 - 12.7)	3' - 3" (1)
0.5" - 0.87" (12.7 - 22)	3' - 11" (1.2)
0.87" - 1.26" (22 - 32)	4' - 11" (1.5)
1.26" - 1.5" (32 - 38)	6' - 7" (2)
1.5" - 2.24" (38 - 57)	8' - 10" (2.7)
2.24" - 2.95" (57 - 75)	9' - 10" (3)
2.95" - 3" (75 - 76.1)	11' - 6" (3.5)
3" - 3.5" (76.1 - 88.9)	12' - 2" (3.7)
3.5" - 4" (88.9 - 102)	13' - 1" (4)
4" - 4.5" (102 - 114)	14' - 9" (4.5)
4.5" - 6.6" (114 - 168)	16' - 5" (5)
6.6" - 8.6" (168 - 219)	19' - 8" (6)
3.6" - 12.8" (219 - 324)	21' - 12" (6.7)
12.8" - 14" (324 - 356)	22' - 12" (7)
14" - 16" (356 - 406)	24' - 7" (7.5)
16" - 16.5" (406 - 419)	26' - 11" (8.2)
16.5" - 20" (419 - 508)	27' - 11" (8.5)
20" - 20.5" (508 - 521)	29' - 6" (9)
20.5" - 22" (521 - 558)	32' - 10" (10)
22" - 31.5" (558 - 800)	41' - 0" (12.5)



Material Prope	rties	
Density	, .÷	0.906 g/cm3
Tensile strength	DIN 53454	25-35 N/mm2
Flexure stress limit	DIN 53452	36N N/mm2
Compressive strength	DIN 53454	90 N/mm2
Impact strength	DIN 53453	No break
Thermo Proper	ties	
Max. temp. resist	ance	-22° F to 194° F (-30 to 90°C
Thermal conduct	ivity	15 x 10-5 /°C
Linear expansion	coeff.	0.22 W/[mk]
Electrical Prope	erties	
Specific volume	DIN 53482	1016 ohm x cm
Chemical Prope	erties	1 - 10 - 10 - 1

Beta Bolt Tightening Torque											
			Aluminum	Cushion	Polypropylene Cushion		Polyamide Cushion				
Clamp	Group	Bolt Size	Lbf	Nm	Lbf	Nm	Lbf	Nm			
Beta Standard	\$1 - \$7	1/4"-20	7	10	6	8	6	8			
	H3, H4	3/8"-16	22	30	9	12	15	20			
Beta	H5	3/8"-16	26	35	11	15	18	25			
Heavy	H6	1/2"-13	41	55	29	30	30	40			
	H7	5/8"-11	89	120	33	45	41	.55			
Beta	T1	1/4"-20	~	- 4	4	6	4	6			
Twin	T2 - T5	5/16"-18	14		9	12	9	12			

The outlined particulars are approximate values and are only valid as references, which are not binding, also with regard to possible protection of third parties, and they do not exempt you from your own examination of suitability of the products delivered by us. Therefore, these values can only be used in a limited sense for construction purposes. The application of the products is carried out outside our control possibilities and, therefore, is exclusively subject to your own area of responsibility. If, however, liability should be possible, it would be limited for all damages to the value of the goods supplied by us and in use by you. It goes without saying, that we guarantee the perfect quality of our products according to our general sales and delivery conditions.

Installation Guide

Cushion Clamps

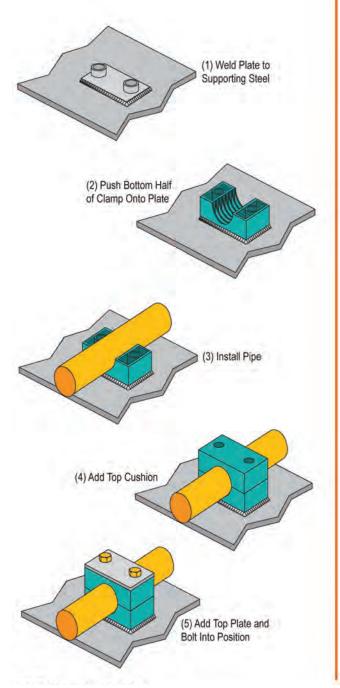
NOTICE: Add "CC-" Prefix for All Part Numbers

INSTALLATION ON WELD PLATES

Weld plates are available for the following Series:

- Standard-Series
- Heavy-Series
- Twin-Series
- Beta Adapters

For best alignment of clamps we recommend that you mark their location before welding.



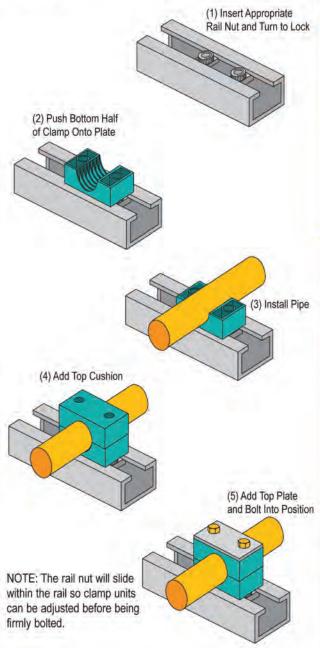
INSTALLATION ON MOUNTING RAILS

Mounting rails can be used with the following Series:

- Standard-Series
- Heavy-Series (Group H3 to H6)
- Twin-Series
- Beta Adapters

Mounting rails are available in two different height sizes and are either welded or bolted to the supporting construction.

For Standard-Series and Twin-Series insert hexagon rail nut and turn to lock. For Heavy-Series slide in rail nut.



Installation Guide

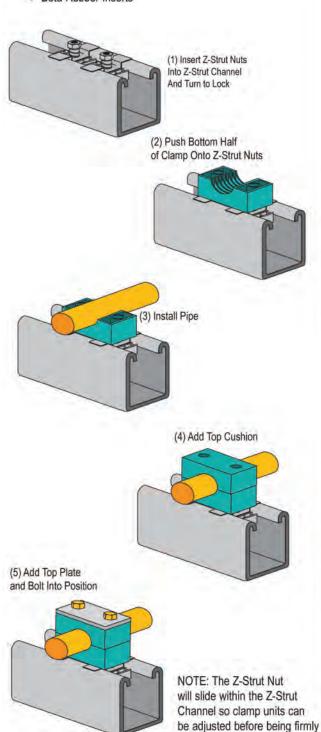
Cushion Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers

INSTALLATION ON Z-STRUT CHANNEL

The Z-Strut Nuts can be used with any clamp using a 1/4-20 mounting bolt. This includes:

- Standard-Series
- Twin-Series (T1 Only)
- Beta Rubber Inserts



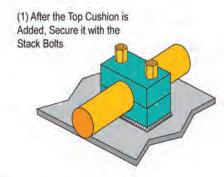
bolted.

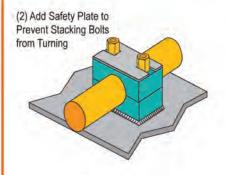
MULTI-LEVEL ASSEMBLY

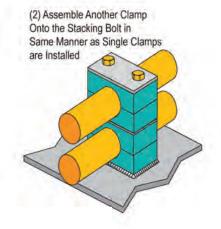
Multi-level pipe clamps permit easy stacking of several tubes or pipes of the same group. The clamps are connected by stacking bolts.

Safety plates are inserted between the clamps to prevent the stacking bolts from turning.

The example below shows a stacking clamp added to a welded clamp, however, stacking assemblies can be fitted to weld plates, rails, or strut in the same manner.







U-Bolt Clamp

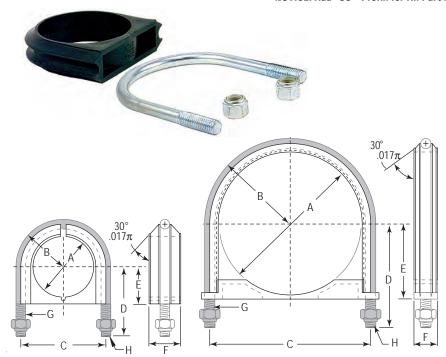
Alpha Series™ | MIL-S-901D

NOTICE: Add "CC-" Prefix for All Part Numbers



Designed for the tough jobs, the Alpha Series™ U-Bolt Assembly secures pipe runs to any flat surface. The cushion design provides total load distribution, allowing the U-Bolt to become a full contact hanger, eliminating knife-edge loading. The U-Bolt traps and secures the cushion in place to prevent lateral movement, while nylon insert locknuts provide a positive lock.

Alpha Series[™] U-Bolt Assembly conforms to MIL-S-901D for shock testing.



1/2" thru 6" assembly.

8" thru 12" assembly - Two piece cushion design

Assy.	Pipe Size				Dimension	ons (Inche	es)			Т	Design	Slip
Part No.	(Nom.)	A Dia.	B Radius	С	D	Ε	F	G	Н	Torque	Load	Through
UB1/2PA	1/2"	0.840	0.80	1.60	1.50	0.67	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB3/4PA	3/4"	1.05	0.90	1.80	1.60	0.78	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB1PA	1"	1.31	1.02	2.05	1.70	0.91	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB1-1/4PA	1-1/4"	1.66	1.27	2.55	2.10	1.08	1.24	3/8	3/8-16 UNC-2B	150	1,220	500
UB1-1/2PA	1-1/2"	1.90	1.40	2.80	2.20	1.19	1.24	3/8	3/8-16 UNC-2B	150	1,220	500
UB2PA	2"	2.37	1.67	3.35	2.50	1.45	1.24	3/8	3/8-16 UNC-2B	150	1,220	500
UB2-1/2PA	2-1/2"	2.87	1.95	3.90	3.00	1.69	1.24	1/2	1/2-13 UNC-2B	200	2,260	500
UB3PA	3"	3.50	2.27	4.55	3.30	2.00	1.24	1/2	1/2-13 UNC-2B	200	2,260	500
UB3-1/2PA	3-1/2"	4.00	2.52	5.05	3.70	2.25	1.24	1/2	1/2-13 UNC-2B	200	2,260	500
UB4PA	4"	4.50	2.50	5.50	3.90	2.50	1.24	1/2	1/2-13 UNC-2B	200	2,260	500
UB5PA	5"	5.56	3.25	6.56	4.50	3.03	1.24	1/2	1/2-13 UNC-2B	200	2,260	500
UB6PA	6"	6.62	3.87	7.75	5.40	3.56	1.44	5/8	5/8-11 UNC-2B	250	3,620	500
UB8PA	8"	8.62	4.85	9.82	6.40	4.56	1.44	5/8	5/8-11 UNC-2B	250	3,620	500
UB10PA	10"	10.75	6.08	12.16	7.70	5.68	1.65	3/4	3/4-10 UNC-2B	275	5,420	500
UB12PA	12"	12.75	7.13	14.25	8.70	6.68	1.65	3/4	3/4-10 UNC-2B	275	5,420	500

Assy.	Tube Size				Dimensi	ons (Inche	es)			T	Design	Slip
Part No.	(O.D.)	A Dia.	B Radius	С	D	Ε	F	G	Н	Torque	Load	Through
UB7/8TA	7/8"	0.875	0.80	1.60	1.50	0.67	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB1TA	1"	1.00	0.90	1.80	1.60	0.78	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB11/4TA	1-1/4"	1.25	1.02	2.05	1.70	0.91	0.68	1/4	1/4-20 UNC-2B	100	485	500
UB1 3/8TA	1-3/8"	1.375	1.02	2.05	1.70	0.91	0.68	1/4	1/4-20 UNC-2B	100	485	500
SUFFIX	Clam	p		Cushion					Example			
NONE	Electro-gal	vanized	Ther	moplastic	elastom	er			UB1/2PA			
6	Stainless Stee	I, Type 316	Ther	moplastic	elastom	er				UB1/2PA	6	
N6	Stainless Stee	I, Type 316		- 1	Flama P	otardant				UB1/2PAN	16	
N	Electro-gal	vanized]	Flame Retardant						UB1/2PA	N	
NH	Electro-gal	vanized			Flame Re	etardant				UB1/2PAN	NH .	
NH6	Stainless Stee	el,Type 316	7		Halogen					UB1/2PAN	H6	

Hydraulic Cushion

Clamps

NOTICE: Add "CC-" Prefix for All Part Numbers



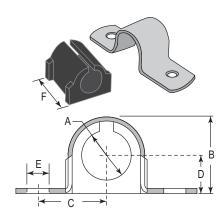
Gold Electro-Galvanized Steel



The Omega Series™ clamp assembly retains, guides, protects and uniformly spaces line runs. Attached with two standard fasteners to any flat surface, the Omega Series™ clamp eliminates the use of special channels, providing a savings in both space and cost. They go up fast, lines are rigid and look neat.

THE CLAMP — Steel with electrodichromate finish, or stainless steel type 304.

THE CUSHION — Manufactured from a thermoplastic elastomer, it's built tough to withstand the effects of most oils, chemicals and industrial cleaning compounds, in temperatures from -50°F to 275°F. Interlock edge ensures that the cushion remains in place.



Assembly consists of clamp and thermoplastic elastomer cushion. Fasteners not included.

	O	Copper	Copper	D.		Dim	ensior	ns (inc	hes)		
Steel Part No.	Stainless Steel Part No.	& Steel Tubing O.D.	Water Pipe (Nom.)	Pipe Size (Nom.)	Α	В	С	D	E	F	Hanging Design Load
004M007	004MS007	1/4"	-	-	0.25	0.48	0.60	0.22	0.26	0.78	50
006M008	006MS008	3/8"	1/4"	-	0.37	0.62	0.66	0.31	0.26	0.81	50
008M011	008MS011	1/2"	3/8"	1/4"	0.50	0.81	0.83	0.40	0.26	0.98	50
010M013	010MS013	5/8"	1/2"	3/8"	0.62	0.93	0.85	0.46	0.26	0.98	50
012M015	012MS015	3/4"	5/8"	-	0.75	1.02	0.90	0.50	0.26	0.98	50
014M017	014MS017	7/8"	3/4"	1/2"	0.87	1.12	1.03	0.53	0.26	0.98	50
016M019	016MS019	1"	-	-	1.00	1.24	1.04	0.59	0.26	0.98	50
018M020	018MS020	-	-	3/4"	1.05	1.40	1.11	0.70	0.26	0.98	50
018M021	018MS021	1-1/8"	1"	-	1.12	1.40	1.17	0.70	0.26	0.98	50
020M024	020MS024	1-1/4"	-	-	1.25	1.60	1.20	0.77	0.26	1.56	50
021M026	021MS026	-	-	1"	1.31	1.71	1.28	0.81	0.26	1.56	50
022M026	022MS026	1-3/8"	1- ¹ /4"	-	1.37	1.71	1.28	0.83	0.26	1.56	50
024M028	024MS028	1-1/2"	-	-	1.50	1.85	1.36	0.90	0.26	1.56	200
026M030	026MS030	1-5/8"	1- ¹ / ₂ "	-	1.62	1.98	1.43	0.96	0.26	1.56	200
027M032	027MS032	-	-	1-1/4"	1.66	2.12	1.55	0.99	0.34	1.56	400
028M032	028MS032	1-3/4"	-	-	1.75	2.12	1.55	1.02	0.34	1.56	400
030M034	030MS034	1-7/8"	-	1-1/2"	1.87	2.25	1.64	1.09	0.34	1.56	400
032M036	032MS036	2"	-	-	2.00	2.38	1.69	1.15	0.34	1.56	400
034M040	034MS040	2-1/8"	-	-	2.12	2.62	1.86	1.27	0.34	1.56	400
038M044	038MS044	2-3/8"	-	2"	2.37	2.88	1.94	1.41	0.34	1.56	400
040M046	040MS046	2-1/2"	-	-	2.50	3.00	2.00	1.47	0.34	1.56	400
042M048	042MS048	2-5/8"	2-1/2"	-	2.62	3.13	2.07	1.53	0.34	1.56	400
046M052	046MS052	2-7/8"	-	2-1/2"	2.87	3.38	2.19	1.65	0.34	1.56	400
050M056	050MS056	3-1/8"	3"	-	3.12	3.68	2.32	1.78	0.34	1.56	400
056M062	056MS062	3-1/2"	-	3"	3.50	4.06	2.50	1.97	0.34	1.56	400
058M064	058MS064	3-5/8"	3-1/2"	-	3.62	4.19	2.57	2.03	0.34	1.56	700
064M072	064MS072	4"	-	3-1/2"	4.00	4.68	2.82	2.28	0.34	1.56	700
066M074	066MS074	4-1/8"	4"	-	4.12	4.84	3.05	2.34	0.43	1.56	800
072M080	072MS080	4-1/2"	-	4"	4.50	5.22	3.24	2.53	0.43	1.56	800
082M090	082MS090	5-1/8"	5"	-	5.12	5.82	3.55	2.84	0.43	1.56	800
089M096	089MS096	-	-	5"	5.56	6.31	4.00	3.06	0.56	1.56	1,200
098M106	098MS106	6-1/8"	6"	-	6.12	6.90	4.31	3.34	0.56	1.56	1,200
106M114	106MS114	-	-	6"	6.62	7.39	4.56	3.58	0.56	1.56	1,200
PART NO	D. SUFFIX		Cushions					Exam	ple		
	NONE Thermoplastic elastomer					004	004 MS007	M007 ((STAIN	STEEL) STEEL)
1	N Flame Retardant					004M007N (STEEL) 004MS007N (STAINLESS STEEL)					
N	IH		ne Retarda ogen Free	nt	004M007NH (STEEL) 004MS007NH (STAINLESS STEEL)						L)
			Note: F	asteners	not incl	uded.					

Galvanized Steel | Vinyl Coated

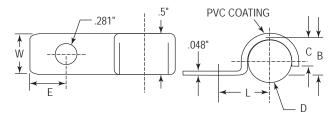
HVN LOOP CLAMPS

VINYL DIPPED GALVANIZED STEEL 1/2" WIDE





- Black vinyl plastic coated (PVC)
- Galvanized Steel for corrosion resistance
- Temperature range -25°F to +160°F



	HVN											
Part	Size		Dimensions (in)									
No.	in.	D	L	Е	В	С	W					
HVN-04	1/4"	0.250	0.500	0.250	0.250	0.188	1/2"					
HVN-05	5/16"	0.312	0.531	0.312	0.312	0.218	5/8"					
HVN-06	3/8"	0.375	0.562	0.312	0.375	0.281	5/8"					
HVN-08	1/2"	0.500	0.687	0.312	0.500	0.343	5/8"					
HVN-09	9/16"	0.562	0.750	0.312	0.562	0.437	5/8"					
HVN-10	5/8"	0.625	0.812	0.312	0.625	0.406	5/8"					
HVN-12	3/4"	0.750	0.875	0.312	0.750	0.468	5/8"					

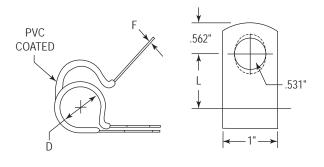
NOTICE: Add "CC-" Prefix for All Part Numbers

LVZ LOOP CLAMPS

VINYL DIPPED GALVANIZED STEEL 1" WIDE



- Heavy duty steel clamp
- Galvanized Steel
- PVC coated, black color
- Temperature range -25°F to +160°F



		LVZ		
Part	Cina in	[Dimensions (in)
No.	Size in.	D	L	F
LVZ-18	11/8"	1.13	1.218	0.048
LVZ-19	13/16"	1.19	1.250	0.048
LVZ-20	11/4"	1.25	1.281	0.048
LVZ-21	15/16"	1.31	1.312	0.048
LVZ-24	11/2"	1.50	0.048	
LVZ-25	19/16"	1.56	1.437	0.048
LVZ-28	13/4"	1.75	1.531	0.048
LVZ-29	1 ¹³ / ₁₆ "	1.81	1.562	0.048
LVZ-32	2"	2.00	1.687	0.048
LVZ-33	2-1/16"	2.06	1.718	0.048
LVZ-36	2-1/4"	2.25	1.812	0.048
LVZ-40	2-1/2"	2.50	1.937	0.048
LVZ-42	2-5/8"	2.63	2.000	0.048
LVZ-44	2-3/4"	2.75	2.062	0.048
LVZ-46	2-7/8"	2.88	2.125	0.048
LVZ-57	3-9/16"	3.56	2.437	0.048

Plated Steel | E.P.D.M.

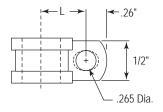
NOTICE: Add "CC-" Prefix for All Part Numbers

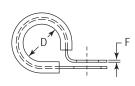
SPN LOOP CLAMPS

PLATED STEEL LOOP CLAMPS, 1/2" WIDE

- Light to medium duty steel clamp
- E.P.D.M. cushion for electrical insulation and vibration absorption
- Steel clamps are zinc electroplated for corrosion resistance
- Some sizes available in aluminum. Contact factory for details.
- Temperature range -50°F to +275°F (-45°C to 135°C)







		SPI	V		
Plated Steel	Stainless Steel	Cian In	Di	mensions (in)
Part No.	Part No.	Size In.	D	L	F
SPN-03	SPN-03SS	3/16"	0.188	0.499	0.032
SPN-04	SPN-04SS	1/4"	0.250	0.530	0.032
SPN-05	SPN-05SS	5/16"	0.312	0.561	0.032
SPN-06	SPN-06SS	3/8"	0.375	0.592	0.032
SPN-07	SPN-07SS	⁷ / ₁₆ "	0.438	0.623	0.032
SPN-08	SPN-08SS	1/2"	0.500	0.655	0.032
SPN-09	SPN-09SS	9/16"	0.562	0.749	0.032
SPN-10	SPN-10SS	5/8"	0.625	0.780	0.032
SPN-11	SPN-11SS	11/16"	0.688	0.811	0.032
SPN-12	SPN-12SS	3/4"	0.750	0.840	0.032
SPN-14	SPN-14SS	7/8"	0.875	0.889	0.032
SPN-16	SPN-16SS	1"	1.000	0.952	0.032
SPN-18	SPN-18SS	11/8"	1.125	1.030	0.032
SPN-20	SPN-20SS	11/4"	1.250	1.093	0.032
SPN-22	SPN-22SS	1 ³ / ₈ "	1.375	1.155	0.032
SPN-24	SPN-24SS	11/2"	1.500	1.218	0.032
SPN-26	SPN-26SS	1 ⁵ /8"	1.625	1.280	0.032
SPN-28	SPN-28SS	13/4"	1.750	1.343	0.032
SPN-30	SPN-30SS	17/8"	1.875	1.405	0.032
SPN-32	SPN-32SS	2"	2.000	1.476	0.040
SPN-34	SPN-34SS	21/8"	2.125	1.538	0.040
SPN-36	SPN-36SS	21/4"	2.250	1.661	0.040
SPN-38	SPN-38SS	23/8"	2.375	1.663	0.040
SPN-40	SPN-40SS	21/2"	2.500	1.728	0.040
SPN-42	SPN-42SS	25/8"	2.625	1.788	0.040
SPN-48	SPN-48SS	3"	3.000	1.976	0.040
SPN-52	SPN-52SS	31/4"	3.250	2.100	0.040
SPN-56	SPN-56SS	31/2"	3.500	2.226	0.040
SPN-64	SPN-64SS	4"	4.000	2.476	0.040

NOTICE: Add "CC-" Prefix for All Part Numbers

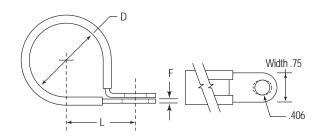
SPW LOOP CLAMPS

PLATED STEEL 3/4" WIDE

FEATURES:

- Light to medium duty steel clamp
- E.P.D.M. cushion for electrical insulation and vibration absorption
- Steel clamps are zinc electroplate for corrosion resistance
- Color Silver with black durable cushion.
- Temperature range -50°F to +275°F (-45°C to 135°C)

Available in stainless steel. Some sizes available in aluminum. Contact factory for details.



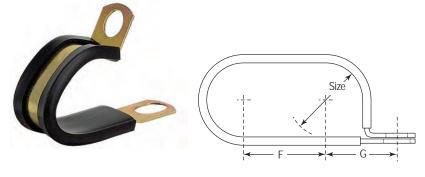
SPW				
Part	Size	Dimensions (in)		
No.	in	D	L	F
SPW-04	1/4"	0.250	0.639	0.031
SPW-06	3/8"	0.375	0.702	0.031
SPW-07	⁷ / ₁₆ "	0.438	0.732	0.031
SPW-08	1/2"	0.500	0.764	0.031
SPW-09	9/16"	0.563	0.795	0.031
SPW-10	5/8"	0.625	0.827	0.031
SPW-12	3/4"	0.750	0.889	0.031
SPW-14	7/8"	0.875	0.952	0.031
SPW-16	1"	1.000	1.014	0.031
SPW-18	11/8"	1.125	1.090	0.050
SPW-20	11/4"	1.250	1.159	0.050
SPW-24	11/2"	1.500	1.284	0.050
SPW-26	1 ⁵ /8"	1.625	1.346	0.050
SPW-28	13/4"	1.750	1.409	0.050
SPW-30	17/8"	1.875	1.471	0.050
SPW-32	2"	2.000	1.534	0.050
SPW-36	21/4"	2.250	1.659	0.050
SPW-40	21/2"	2.500	1.784	0.050
SPW-48	3"	3.000	2.034	0.050

SPD LOOP CLAMPS

2-TUBE CUSHIONED CABLE CLAMPS, PLATED STEEL 3/4" WIDE

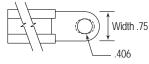
FEATURES:

- Medium duty steel clamp that can be slipped over two tubes or multiple wires and closed with a bolt at assembly.
- Steel clamps are zinc electroplate for corrosion resistance
- E.P.D.M. cushion for electrical insulation and vibration absorption
- Temperature range -50°F to +275°F (-45°C to 135°C)



SPD			
Part	Cias Is	Dimens	ions (in)
No.	Size In.	F	G
SPD-08	1/2"	0.50	0.764
SPD-12	3/4"	0.75	0.889
SPD-16	1"	1.00	1.014
SPD-20	11/4"	1.125	1.159

Available in stainless steel. Some sizes available in aluminum. Contact factory for details.



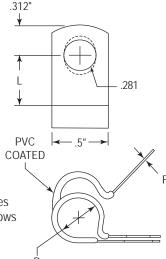
Galvanized Steel | PVC Coated

NOTICE: Add "CC-" Prefix for All Part Numbers

SVN LOOP CLAMPS

VINYL DIPPED - GALVANIZED STEEL 1/2" WIDE





Part Sizo in		Dimensions (in)		
No.	Size in.	D	L	F
SVN-03	3/16"	0.187	0.500	0.032
SVN-04	1/4"	0.250	0.531	0.032
SVN-05	5/16"	0.312	0.562	0.032
SVN-06	3/8"	0.375	0.593	0.032
SVN-08	1/2"	0.500	0.656	0.048
SVN-09	9/16"	0.562	0.687	0.048
SVN-10	5/8"	0.625	0.718	0.048
SVN-12	3/4"	0.750	0.781	0.048
SVN-14	7/8"	0.875	0.843	0.048
SVN-16	1"	1.000	0.906	0.048
CV/NI 10	11/6"	1 125	0.068	0.048

FEATURES:

 Medium duty steel clamp that can be slipped over a tube or wire and closed with a bolt at assembly. Holes provide easy alignment. Its pre developed shape allows for proper closing and excellent fit of the clamp.

- Galvanized Steel
- PVC coated, black color
- Temperature range -25°F to +160°F

SVW LOOP CLAMPS

VINYL DIPPED GALVANIZED STEEL 3/4" WIDE



.406" PVC COATED

- Medium duty steel clamp that can be slipped over a tube or wire and closed with a bolt at assembly. Holes provide easy alignment. Its pre developed shape allows for proper closing and excellent fit of the clamp..
- Galvanized Steel
- PVC coated, black color
- Temperature range -25°F to +160°F

SVW					
Part Size in		Dimensions (in)			
No.	Size in.	D	L	F	
SVW-04	1/4"	0.250	0.656	0.032	
SVW-05	5/16"	0.312	0.562	0.032	
SVW-06	3/8"	0.375	0.0718	0.032	
SVW-08	1/2"	0.500	0.781	0.048	
SVW-09	9/16"	0.562	0.812	0.048	
SVW-10	5/8"	0.625	0.843	0.048	
SVW-12	3/4"	0.750	0.906	0.048	
SVW-13	¹³ / ₁₆ "	0.812	0.937	0.048	
SVW-14	7/8"	0.875	0.968	0.048	
SVW-15	¹⁵ / ₁₆ "	0.937	1.000	0.048	
SVW-16	1"	1.000	1.031	0.048	
SVW-18	11/8"	1.125	1.092	0.048	
SVW-20	11/4"	1.125	1.156	0.048	
SVW-22	13/8"	1.375	1.218	0.048	
3.00					

PRESSURE CONNECTIONS CORP. TERMS OF SALE

The following Terms of Sale ("Terms and Conditions") are a part of the sales contract ("Contract") between Pressure Connections Corp. (PCC) and Customer for the sale of Equipment and/or Parts and the provision of any ancillary services (collectively "Equipment" and/or "Parts") described on the face side of this form. The Contract between with Customer consists solely of the form of Quotation side of this form. The contract between with customer contract solicity of the received from PCC, if any, PCC's Invoice, these Terms and Conditions, and any other documents expressly incorporated into the Quotation; The acceptance by Customer of delivery of the Equipment and/or Parts (whether or not Customer signs the acknowledgment on the face hereof) will be Customer's agreement to the Contract and these Terms and Conditions, to the exclusion of any prior, additional or different terms or conditions.

1. Prices and Terms of Payment

- (a) Unless otherwise stated in this Contract, PCC's price quotations are subject to Customer acceptance within thirty (30) days, and may be withdrawn or canceled by PCC at any time after such date or before receipt of written notice of acceptance. Orders will be billed at prices in effect at time of shipment unless otherwise so stated in the Contract.
 (b) This Contract is subject to final approval (including credit approval) and acceptance by PCC's
- home office and is not binding on PCC until signed by an authorized officer of PCC and such written acceptance is delivered to Customer.
- (c) Prices do not include (and Customer shall pay when due) federal, state or local sales, use, excise, or other taxes, tariffs, or duties,
- (d) Customer shall make all payments, without any setoff or deduction, on the term of 1/2% 10, Net 30 Days, interest on any delinquent balance at a rate of the lesser of 1 ½% for every 30 day period of delinquency or the maximum rate permitted by law. Customer shall pay all attorneys' fees, court costs, and all other costs incurred by PCC in collecting past due accounts, including interest on such amounts at the rate provided above.
- (e) In the event Purchaser cancels the order, all amounts previously paid by Purchaser shall be retained by Seller as liquidated damages.

2. Delivery

- Shipping dates are estimates only. PCC will use commercially reasonable efforts to ship by the of the specified, but shall not be liable to Customer for any delay in delivering the Equipment and/or Parts (including any resulting incidental or consequential damages). Shipping dates shall in any event be extended for delays, such as but not limited to acts of God, fires, strikes, transportation delays, delays of PCC's vendors, or any other cause beyond PCC's reasonable control. If shipment or delivery of Equipment and/or Parts is delayed by or at the request of Customer, payment will become due in full thirty (30) days from the date such Equipment and/or Parts is ready for shipment. In such event, Customer shall pay on demand storage charges and other incidental expenses incurred by PCC as a result of the delay in addition to any interest on late payment. Shipment from stock is subject to
- (g) Unless otherwise stated in the Contract, the Equipment and/or Parts will be delivered to Customer Ex Works PCC's designated point of shipment, and Customer shall make all arrangements (and shall pay all costs) for transportation, handling and installation of the Equipment and/or Parts after
- (h) Instructions for any special shipping, packing, or handling services must be given by Customer in writing at the time of placing the order. Customer will pay all costs for such services

3. Cancellation

Customer may cancel the Contract prior to delivery only upon written approval by PCC and upon payment by Customer to PCC of the following charges:

- (a) For Equipment and/or Parts to be fabricated by PCC or its subcontractors, specialty, custom, or made to order Equipment and/or Parts, Customer shall pay to PCC on demand all direct and indirect costs (including without limitation engineering, product development, and allocable overhead and administrative costs) incurred by PCC or such subcontractor in performing under the Contract, as determined by PCC, prior to written notice of cancellation, plus profit in an amount equal to twenty percent (20%) of all such direct and indirect costs; provided that the liability of Customer shall not exceed the purchase price for the Equipment and/or Parts provided in this Contract.
- (b) For stock item, PCC's loss of profit as reasonably determined by PCC.

 (c) Any deposits or progress payments made by Customer on Equipment and/or Parts will be retained by PCC and applied to such cancellation charges. Customer acknowledges that any cancellation charges payable by Customer hereunder are not a penalty but are a reasonable approximation of the economic loss to PCC resulting from cancellation.

Proprietary Information

All specifications, drawings, designs, manufacturing data and all other data furnished by or belonging to PCC, or pertaining to Equipment and Parts, and all terms of sale ("Information") are trade secrets and proprietary information of PCC. Customer will not use or disclose (and will takestep to prevent its employees and contractors from using or disclosing) the Information except as specifically authorized by PCC.

Security Interest and Insurance

As security for payment of all amounts due PCC under this Contract, Customer hereby grants to PCC a security interest in the Equipment and/or Parts and all proceeds or products thereof and replacements or substitutions therefor, and PCC shall have all rights of a secured party under the Uniform Commercial Code in effect from time to time in the State of Ohio or any other applicable jurisdiction or any successor law or laws of like effect. Customer shall sign, and/or hereby authorizes PCC to prepare and file all financing statements and other documents which PCC may deem necessary or desirable to perfect such security interest in any public office. Until full and irrevocable payment for the Equipment and/or Parts, Customer shall maintain replacement value insurance covering the Equipment and/or Parts against loss of damage from any cause with PCC named as insured or co-insured to the extent of the unpaid purchase price.

Governmental Requirements; Industry Standards

PCC does not represent or warrant that the equipment and/or parts comply or will comply with any particular federal, state, or local statutes, regulations, or requirements of any type, including but not limited to occupation safety (e.g., OSHA or MSHA) requirements, environmental requirements, any electrical codes, or any voluntary industry standards. Since applications of the equipment and/or parts vary, customer shall be solely responsible for compliance with all such federal, state, and local statutes, regulations, or requirements of any type, and with any voluntary industry standards, and customer will indemnify and hold PCC harmless from any claims by third parties (including employees of customer) related to such compliance or to operation or use of the equipment and/or parts, including court costs and attorneys' fees.

Limited Warranty / Exclusive Remedy

PCC warrants to the customer that the equipment and parts (excluding wear parts) will be free from defects in material and workmanship under normal use and service for a period of three hundred sixtyfive (365) days after delivery to customer, or 2,000 hours of normal use. Any warranty claims not submitted in writing by customer to PCC within the applicable warranty period and within thirty (30) days of discovery of defect will be deemed waived. The obligation of PCC shall be limited to the repair or replacement ex works facility designated by PCC (excluding shipping costs, to be paid by customer), of the equipment or such parts which PCC determines were defective in material or workmanship

under normal storage, use and service. This warranty applies only to new equipment and parts and expressly excludes wear parts. This warranty shall not apply to items manufactured by others attached to or incorporated in the equipment and/or parts, or to which the equipment and/or parts are attached or incorporated, and customer's recourse for defects in such equipment and/or parts of others shall be exclusively against the manufacturer of the equipment and/or parts under the terms of the PCC's warranty. This limited warranty does not apply to failures or defects of the equipment components, and/or parts (including wear parts) due to ordinary wear and tear, neglect (including but not limited to improper maintenance and storage), accident, improper installation or operation, or modification not authorized in writing by PCC (including but not limited to use of unauthorized parts or attachments). Any alteration or modification of the equipment or parts, or attaching of any parts or equipment not manufactured by PCC or not intended to be attached to the equipment or parts, or maintenance, use or operation of the equipment or parts contrary to PCC's or the manufacturer's instructions, shall at PCC's election void this warranty. This limited warranty shall extend only to the customer and is not assignable. The exclusive remedy of customer under this warranty or otherwise in connection with the equipment and for parts, shall be repair or replacement of the equipment and/or parts in accordance with this paragraph, PCC's sole and absolute discretion.

Limitation of Liability

PCC's liability (and the exclusive remedy of customer) under this warranty for any alleged defect or failure of the equipment and/or parts (including results of operation of the equipment and/or parts, and whether resulting from defects, failures, or errors in design, materials or workmanship, or otherwise) is limited as provided in 7 above. PCC shall not be liable to customer for any direct, indirect, or consequential damages in connection with the equipment and/or parts or otherwise in connection with this contract, including but not limited to damages resulting from delays; loss of use of property; results of use of the equipment and/or parts; losses of income, profit or production; or increased costs of operation, or damages to other property arising in connection with the equipment and/or parts.

Exclusion of Expressed / Implied Warranties

Except as provided in paragraph 7 above, PCC disclaims any and all express and implied warranties in any way relating to the equipment and/or parts, including without limitation any implied warranties of merchantability or fitness for a particular purpose

10. Dispute Resolution / Arbitration Procedure

- (a) Except as provided herein, all disputes relating to this Contract or to the Equipment and/or Parts (a) Except as provided interient, an disputes relating to this contract of to the Equipment and Falis in any way ("Dispute") shall be resolved by arbitration in accordance with the Commercial Arbitration Rules of the American Arbitration Association ("AAA"), and judgment upon the award rendered in the arbitration may be entered in any court having jurisdiction. The parties also agree that the AAA Optional Rules for Emergency Measures of Protection shall apply to the proceedings. The arbitration shall be conducted and the award made in Franklin County, Ohio before a single arbitrator. The arbitrator shall be selected from a list of approved arbitrators maintained by the Association of Equipment Manufacturers ("AEM") or its successor. If the AAA is unable to furnish a list of potential arbitrators satisfying such requirements, PCC shall supply Customer a list of at least five (5) such persons from which the arbitrator shall be selected by Customer. Any award shall be final and binding on the parties. The arbitrator shall include in the award the costs and attorneys' fees incurred by the prevailing party in the arbitration.
- Notwithstanding the above, the arbitration provisions in Paragraph 10(a) above shall not apply, at PCC's sole option, including in circumstances in which Customer has already served a demand for arbitration upon PCC, to any one or more claims or actions against Customer by PCC in connection with (i) collection of any amounts due PCC by Customer for the Equipment and/or Parts or otherwise under this Contract, including but not limited to interest on such amounts and attorneys' fees as provided above, (ii) enforcement by PCC of any security interest in the Equipment and/or Parts and/or the proceeds thereof under this Contract or otherwise under applicable law, or (iii) exercise by PCC of any and all remedies available to it in law or in equity in connection with actions described in (i) and (ii) above, including without limitation foreclosure and replevin. Any actions described in this Paragraph 10(b) are referred to as "Excluded Actions." PCC may at PCC's option maintain any such Excluded Actions in any state or federal court in the State of Ohio described in Paragraph 12 or in any other court having jurisdiction over Customer, and the parties hereto irrevocably consent to the jurisdiction of such courts in connection with Excluded Actions and agree that any such courts are a proper venue for any such Excluded Actions.

11. Entire Agreement

The Contract is the entire agreement of the parties relating to the Equipment and/or Parts and supersedes all prior discussions, correspondence or agreements (whether written or oral). The contract may not be amended nor any terms added, deleted, or changed except in writing signed by the parties and expressly stated to be an amendment. The Contract shall inure to the benefit of and be binding on the parties and their respective successors and assigns. Any execution by PCC of a document submitted by Customer in connection with Equipment and/or Parts shall not constitute acceptance by PCC of any such additional or conflicting terms, or any modification of this Contract, but only acknowledgment of receipt of such document.

Governing Law; Jurisdiction

This Contract shall be interpreted in accordance with and its performance shall be governed by the laws of the State of Ohio without regard to conflict of laws principles. The parties hereby agree that the state courts located in the State of Ohio or the United States District Court for the Southern District of Ohio, Eastern Division, shall have exclusive jurisdiction over any action or suit between the parties (including any action to compel arbitration or to enforce an arbitration award) in connection with this Contract or the Equipment and/or Parts, and the parties hereto irrevocably consent to the jurisdiction of such courts in connection with such action or suit, and agree that any such courts are a proper venue for any such action or suit. Notwithstanding the above, any Excluded Actions may be maintained by PCC in any state or federal court having jurisdiction over Customer or such Excluded Actions.

Pressure Connections Corp.

610 Claycraft Rd. Columbus, OH 43230 Phone (614) 863-6930 • Fax (614) 864-1327 www.PressureConnections.com

ISO 9000 Requirements

What Does ISO 9000 Certified Mean?

"The Quality Assurance standard (ISO 9001:2008) lays down the requirements that a quality system should meet, but does not dictate how they should be achieved." -Institute of Quality Assurance (IQA)

ISO 9001:2008 Audit:

"Pressure Connections is a really exceptional example of ISO 9001 at work. In regards to quality management, you guys have that one thousand and ten percent."

James Mitchell ISO Auditor, Quality Assurance Systems Inc

In other words, achievement will vary from one company to another. Pressure Connections has laid down the strictest requirements for us to meet and achieve the highest quality for our customers. This supports our Business Philosophy, Vision, and Mission.

(Ref. www.pressureconnections.com - See About Us)

1. How Many Trained Quality Assurance Personnel are required?	7 Full Time	1 Part Time
	7-22 222	
2. How many dollars in Thread Gauges are required?	\$300,000	\$0
3. Is a Coordinate Measuring Machine (CMM) required?	Yes	No
4. Is a Comparator required?	Yes	No
5. Is a Rockwell Hardness Tester required?	Yes	No
6. Is a Profilometer (Surface Finish Tester) required?	Yes	No
7. Is a Pressure Test Stand required?	Yes	No
8. Do O-Rings need to be installed with O-Ring Mandrels?	Yes	No

Quality Assurance Department

We will provide a Certificate of Conformance upon request. We are confident that our Quality Assurance program and personnel will be able to satisfy any quality concerns you or your customers may have. Furthermore, we have established a Performance Team to handle written customer evaluations of our overall performance. This team is ready to respond to customer quality and service issues.

Every employee strives to provide you with the best all-around value. Our Conduct Code and personal convictions drive our commitment to excellence. We gurantee that you will be completely satisfied with the quality of our product or we'll issue a Return Goods Authorization form for a full refund. Our goal is to make it easy to do business with us.

At Pressure Connections, ISO 9000 is more than just a certificate. It is a quality system applied to our daily practices enabling us to continually improve our processes.

We are an **ISO 9000 (9001:2008)** registered firm. We will provide you with the documentation needed to satisfy your quality system requirements. At your request, we will provide a Corrective Action Report and Evaluation (C.A.R.E). We also have Initial Sample Inspection, In-Process and Final Inspection Reports.



Product Lines























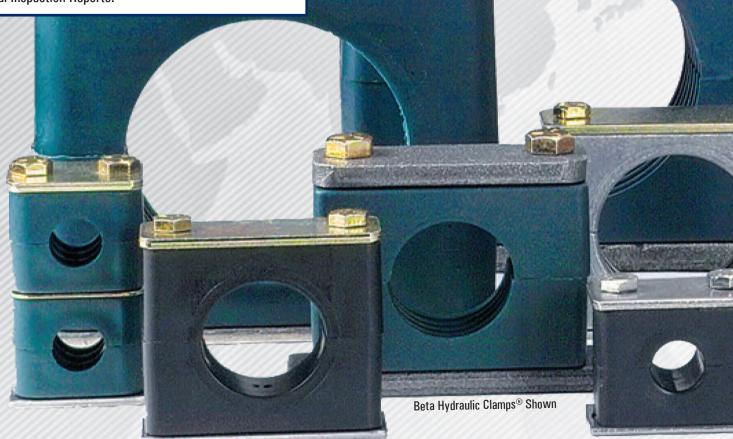






We are a certified ISO 9001:2008
Registered firm. Our Quality
Assurance program is able to
provide high quality fittings and
service according to ISO 9000
principles. All of the documentation

needed to satisfy your quality system requirements is on hand. At your request we will provide a Corrective Action Report and Evaluation. We also have Initial Sample Inspection, In-Process, and Final Inspection Reports.



PRESSURE CONNECTIONS CORP.